

CHRISLYNN

Threaded Inserts

PRECISION



E-Z FIX SOLID INSERTS WITH EPOXY ADHESIVE

(E - Z Lok)

Heavy Duty Coarse Thread Sizes

Internal Thread Size	External Thread Size	Length	P/N Carbon Steel	P/N 303 SST	P/N Repair Kit	P/N Drive Tool
4 - 40	10 - 32	.250	9329 - 004	9303 - 004	K9329 - 004	N/A
6 - 32	1/4 - 20	.280	9329 - 006	9303 - 006	K9329 - 006	N/A
8 - 32	5/16 - 18	.290	9329 - 008	9303 - 008	K9329 - 008	9500 - 1
10 - 24	3/8 - 16	.406	9329 - 3	9303 - 3	K9329 - 3	9500 - 2
1/4 - 20	7/16 - 14	.437	9329 - 4	9303 - 4	K9329 - 4	9500 - 3
5/16 - 18	1/2 - 13	.484	9329 - 5	9303 - 5	K9329 - 5	9500 - 4
3/8 - 16	9/16 - 12	.515	9329 - 6	9303 - 6	K9329 - 6	9500 - 5
7/16 - 14	5/8 - 11	.656	9329 - 7	9303 - 7	K9329 - 7	9500 - 6
1/2 - 13	3/4 - 10	.656	9329 - 8	9303 - 8	K9329 - 8	9500 - 7
9/16 - 12	3/4 - 10	.656	9329 - 9	N/A	K9329 - 9	9500 - 7
5/8 - 11	7/8 - 9	.687	9329 - 10	9303 - 10	K9329 - 10	9500 - 8
5/8 - 11	7/8 - 9	1.125	9329 - 1018	N/A	K9329 - 1018	9500 - 8
3/4 - 10	1 - 8	.781	9329 - 12	9303 - 12	K9329 - 12	9500 - 9
7/8 - 9	1 1/4 - 7	1.125	9329 - 14	N/A	K9329 - 14	N/A
1 - 8	1 3/8 - 12	1.250	9329 - 16	N/A	K9329 - 16	N/A

Heavy Duty Fine Thread Sizes

Internal Thread Size	External Thread Size	Length	P/N Carbon Steel	P/N 303 SST	P/N Repair Kit	P/N Drive Tool
10 - 32	3/8 - 16	.406	9329 - 332	9303 - 332	K9329 - 332	9500 - 2
1/4 - 28	7/16 - 14	.437	9329 - 428	9303 - 428	K9329 - 428	9500 - 3
5/16 - 24	1/2 - 13	.484	9329 - 524	9303 - 524	K9329 - 524	9500 - 4
3/8 - 24	9/16 - 12	.515	8329 - 624	9303 - 624	K9329 - 624	9500 - 5
7/16 - 20	5/8 - 11	.656	9329 - 720	9303 - 720	K9329 - 720	9500 - 6
1/2 - 20	3/4 - 10	.656	9329 - 820	9303 - 820	K9329 - 820	9500 - 7
9/16 - 18	3/4 - 10	.656	9329 - 918	N/A	K9329 - 918	9500 - 7
5/8 - 18	7/8 - 9	.687	9329 - 10F	N/A	K9329 - 10F	9500 - 8
3/4 - 16	1 - 8	.781	9329 - 1216	N/A	K9329 - 1216	9500 - 9
7/8 - 14	1 1/4 - 7	1.125	9329 - 1414	N/A	K9329 - 1414	N/A
1 - 14	1 3/8 - 12	1.250	9329 - 1614	N/A	K9329 - 1614	N/A



Master Range Repair Kit
Contains: 5 repair sets (Carbon Steel)

American & Metric Available



Drive Tools
Not Included
In Kits



Single Size Repair Kit

Contains: 1 Tap
1 Drill
Qty. of Inserts (Carbon Steel)

E-Z FIX SOLID INSERTS WITH EPOXY ADHESIVE

(E - Z Lok)

Thin Wall Coarse Thread Sizes

Internal Thread Size	External Thread Size	Length	P/N Carbon Steel	P/N 303 SST	P/N Repair Kit	P/N Drive Tool
10 - 24	5/16 - 18	.312	9319 - 3	N/A	K9319 - 3	9500 - 2
1/4 - 20	3/8 - 16	.375	9319 - 4	N/A	K9319 - 4	9500 - 3
5/16 - 18	7/16 - 14	.437	9319 - 5	N/A	K9319 - 5	9500 - 4
3/8 - 16	1/2 - 13	.500	9319 - 6	N/A	K9319 - 6	9500 - 5
7/16 - 14	9/16 - 12	.560	9319 - 7	N/A	K9319 - 7	9500 - 6
1/2 - 13	5/8 - 11	.620	8319 - 8	N/A	K9319 - 8	9500 - 7

Thin Wall Fine Thread Sizes

Internal Thread Size	External Thread Size	Length	P/N Carbon Steel	P/N 303 SST	P/N Repair Kit	P/N Drive Tool
10 - 32	5/16 - 18	.312	9319 - 332	N/A	K9319 - 332	9500 - 2
1/4 - 28	3/8 - 16	.375	9319 - 428	N/A	K9319 - 428	9500 - 3
5/16 - 24	7/16 - 14	.437	9319 - 524	N/A	K9319 - 524	9500 - 4
3/8 - 24	1/2 - 13	.500	9319 - 624	N/A	K9319 - 624	9500 - 5
7/16 - 20	9/16 - 12	.560	9319 - 720	N/A	K9319 - 720	9500 - 6
1/2 - 20	5/8 - 11	.620	9319 - 820	N/A	K9319 - 820	9500 - 7

Metric Thread-----Metric Internal / Metic External

Internal Thread Size	External Thread Size	Length	P/N Carbon Steel	P/N 303 SST	P/N Repair Kit	P/N Drive Tool
M3 X .5	M6 X 1	6.5mm	9450 - 3	9453 - 3	K9450 - 3	N/A
M4 X .7	M8 X 1.25	7.5mm	9450 - 4	9453 - 4	K9450 - 4	9500 - 1
M5 X .8	M8 X 1.25	7.5mm	9450 - 5	9453 - 5	K9450 - 5	9500 - 1
M6 X 1	M10 X 1.5	10.5mm	9450 - 6	9453 - 6	K9450 - 6	9500 - 3
M8 X 1.25	M12 X 1.75	12.5mm	9450 - 8	9453 - 8	K9450 - 8	9500 - 4
M10 X 1.5	M16 X 2	17.0mm	9450 - 10	9453 - 10	K9450 - 10	9500 - 5
M12 X 1.75	M16 X 2	17.0mm	9450 - 12	9453 - 12	K9450 - 12	9500 - 6
M16 X 2	M24 X 3	20.0mm	9450 - 16	9453 - 16	K9450 - 16	9500 - 8
M20 X 2.5	M36 X 4	30.0mm	9450 - 20	9453 - 20	K9450 - 20	N/A

Metric Thread-----Metric Internal / U.S. External

Internal Thread Size	External Thread Size	Length	P/N Carbon Steel	P/N 303 SST	P/N Repair Kit	P/N Drive Tool
M6 X 1	3/8 - 16	.406	9650 - 6	9653 - 6	K9650 - 6	9500 - 3
M8 X 1.25	1/2 - 13	.484	9650 - 8	9653 - 8	K9650 - 8	9500 - 4
M10 X 1.5	9/16 - 12	.515	9650 - 10	9653 - 10	K9650 - 10	9500 - 5
M10 X 1.25	9/16 - 12	.515	9650 - 10F	9653 - 10F	K9650 - 10F	9500 - 5
M12 X 1.75	3/4 - 10	.656	9650 - 12	9653 - 12	K9650 - 12	9500 - 6
M14 X 2	7/8 - 9	.687	9650 - 14	9653 - 14	K9650 - 14	9500 - 7
M16 X 2	1 - 8	.781	9650 - 16	9653 - 16	K9650 - 16	9500 - 8

Spark Plug Repair Kits

Internal Thread Size	External Thread Size	Length	P/N Carbon Steel	P/N 303 SST	P/N Repair Kit	P/N Drive Tool
M10 X 1	9/16 - 18	.453	9329 - 1008	N/A	K9329 - 1008	N/A
M12 X 1.25	5/8 - 18	.453	9329 - 1208	N/A	K9329 - 1208	N/A
M12 X 1.25	5/8 - 18	.703	9329 - 1212	N/A	K9329 - 1212	N/A
M14 X 1.25	M18 X 1.5	11.5mm	9750 - 14	N/A	K9750 - 14	N/A
M14 X 1.25	3/4 - 16	.328	9329 - 1406	N/A	K9329 - 1406	N/A
M14 X 1.25	3/4 - 16	.453	9329 - 1408	N/A	K9329 - 1408	N/A
M14 X 1.25	3/4 - 16	.703	9329 - 1412	N/A	K9329 - 1412	N/A
M18 X 1.5	1" - 12	.453	9329 - 1808	N/A	K9329 - 1808	N/A