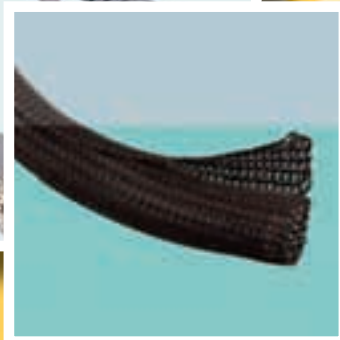
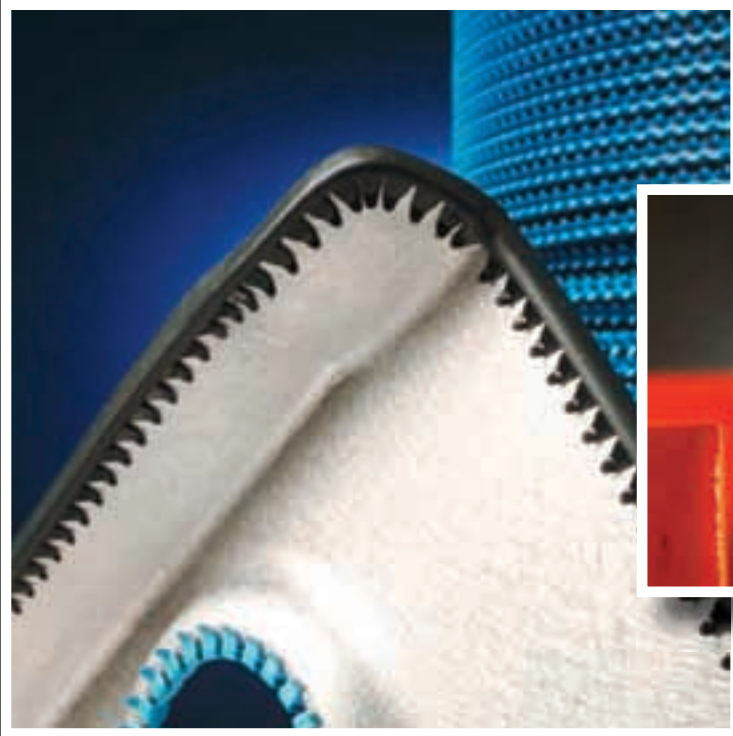


Device Technologies, Inc.

Protecting Critical Equipment

2012-2013 Product Catalog



Device Technologies, Inc.



Hector D. Petri - Founder

We honor and dedicate this new catalog to our Founder and Technical Director, Hector D. Petri, who had the vision and ingenuity to piece together unrelated technical disciplines to design and develop the unique Spring-Fast® Wire Protection Grommet Edging. Now celebrating its 25th Anniversary, Device Technologies, Inc., located in Southborough, Massachusetts, commenced production from a New England farmhouse basement in 1984, expanded to the barn a few years later, and is now in a Class-A, climate-controlled facility.

Our first solution was providing Digital Equipment Corporation (now HP) with a UL94 V-0 Spring-Fast Wire Protection Grommet Edging solution to cover sharp panel edges and protect wires and cables from abrasion for their premier VAX Mainframe computer. Other key innovations were installed-cost savings and the elimination of toxic adhesives... a precursor to today's essential green movement, and RoHS compliance!

From this humble beginning, the high-performance Spring-Fast® grommet product line has steadily improved, diversified and qualified for applications in dynamic and often hostile environments such as high-and-low temperature, high dielectric strength, salt spray, chemical immersion, shock, vibration, and abrasion.

Dedication and consistent conformance to customer needs has contributed to the growth of Device Technologies, Inc. It enhances our preferred vendor status to customers throughout the world, encompassing a broad segment of industries such as Aerospace, Computer Servers & Storage, Defense, Food Processing, Information Technology, Medical Equipment, Power Systems, Telecommunications and Transportation.

As our wire protection solutions became more and more effective, even greater demands were created to further develop new and additional materials. The result of Device Technologies' ingenuity is captured within the pages of this catalog. Our team of innovative engineers and critical partners have pioneered and grown the critical equipment protection solutions to a new level leading the industry with our enclosure seals, thermal management, EMI shielding, braided sleeving and more.

Device Technologies has been designing and manufacturing innovative solutions for the OEM industry and electromechanical product manufacturers since 1984, with design expertise that embodies more than 65 years of specialty fastener vision, experience and perspective.

We continue our Founder's legacy of proven problem solving techniques that help us think outside the box to renovate current products and innovate new products. Ours is a custom approach. We stay focused on your overall operating efficiency and your business model—not simply on the individual process problem in question. Product quality and speed of assembly, combined with long term durability, reliability and collaborative support, are embedded in our design solutions that protect your competitive edge.

The Result is product after product working systematically to cut effort, time, and expense from your manufacturing. Please visit our web site for new products and all the latest news about Device Technologies at

www.devicetech.com

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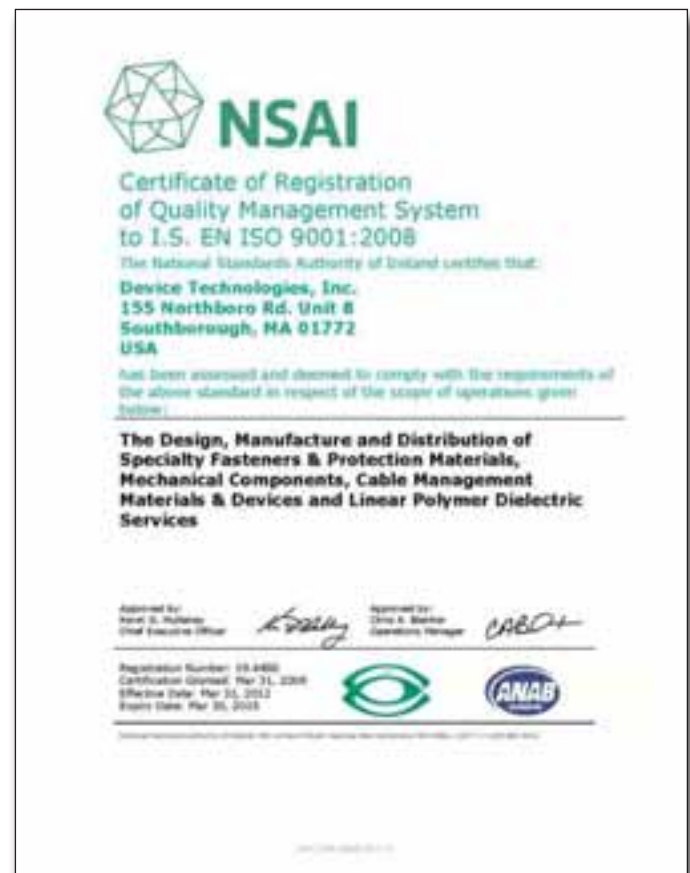
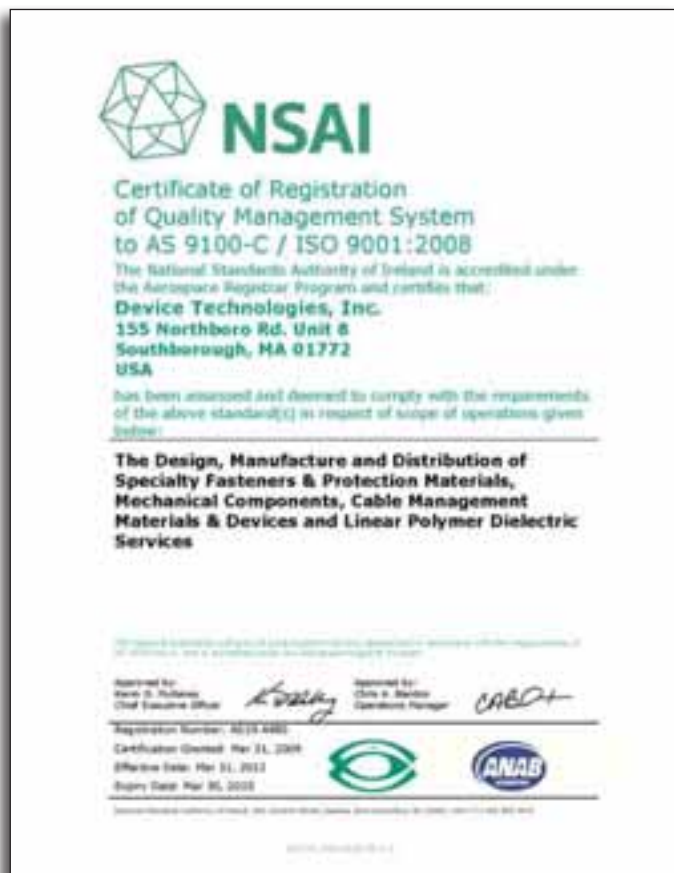
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The information contained in this catalog is based on our experience to date and is believed to be reliable. It is intended as a guide for use by persons having technical skill at their discretion and risk. We do not guarantee favorable results or assume any liability in connection with its use. Dimensions contained herein are for reference purposes only. For specific dimensional requirements, consult the factory. This publication is not to be taken as license to operate under, or a recommendation to infringe upon any existing patents. This supersedes and voids all previous literature, etc. Device Technologies, Inc. expressly disclaims any and all express or implied warranties concerning its products including without limitation, warranty of fitness for a particular purpose and warranty of merchantability.

DTi Quality Statement

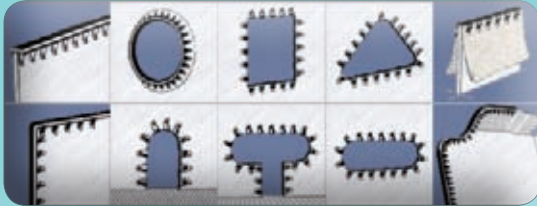
Device Technologies, Inc. considers quality to be consistent conformance to customer requirements.

- To meet or exceed our customers' requirements for the quality of the products and services we provide.
- To improve the effectiveness of our Quality Management System processes and advance our use of technology continuously so as to enable our customers to become more efficient and profitable.
- To provide our employees with all necessary information, training, tools and support so that they can achieve our quality objectives.
- To treat all customers, employees, suppliers and our community with honesty and integrity.
- To conform to the requirements of ISO 9001:2000 and AS 9100 B quality standards.



SpringFast®

Wire Protection Grommet Edging and Trim



Spring-Fast



Spring-Fast SL Series



Spring-Fast Mil-Spec



Trim-Fast™ S Series



SpringFast®

Wire Protection Grommet Edging

Spring-Fast is the fastest, safest, most reliable way to protect wires, cables, and tubing from abrasion. It locks on with finger pressure in seconds, eliminating solvents, adhesives, ancillary materials and volatile organic compound (VOCs). Spring-Fast installs continuously and is very flexible for use on sharp corners and curved edges, such as flanged holes.



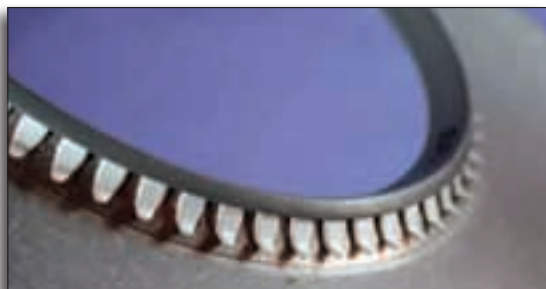
AP and BAP Series



BT Series



FM Series



BAP Series White

Features for all Spring-Fast:

- Coated with abrasion resistant nylon thermoplastic
- UL94 V-0 flammability rating
- RoHS and FAR 25.853 compliant
- Eliminates adhesives and ancillary
- UV Resistant
- For use on a wide range of panel thicknesses

Spring-Fast "T" Series:

- Lowest profile (size) grommet
- Operating temperature range: -40°F to 285°F (-40°C to 140°C)
- For straight edges and sharp inside and outside corners

Spring-Fast "BT" Series:

- Includes a flexible polymer cushion for added abrasion protection
- Operating temperature range: -40°F to 185°F (-40°C to 85°C)
- For straight edges and sharp inside and outside corners

Spring-Fast "AP" Series:

- Greater gripping strength for severe shock and vibration environments
- Operating temperature range: -40°F to 285°F (-40°C to 140°C)
- Multi-axis flexibility for straight edges, rounded inside and outside corners, and flanged holes

Spring-Fast "BAP" Series:

- Greater gripping strength for severe shock and vibration environments
- Includes a flexible polymer cushion for added abrasion protection
- Operating temperature range: -40°F to 185°F (-40°C to 85°C)
- Multi-axis flexibility for straight edges, rounded inside and outside corners, and flanged holes
- Optional white coating with gray cushion for aerospace applications

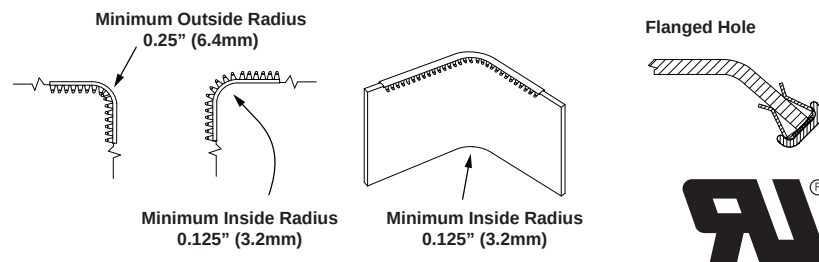
Spring-Fast "FM" Series:

- Same characteristics as "AP" Series plus flush mounting on one side for flat panel surfaces
- Operating temperature range: -40°F to 285°F (-40°C to 140°C)
- Multi-axis flexibility for rounded inside and outside corners

Spring-Fast "SLC" Series:

- Completely encapsulated in a flexible UL94 V-0 flame retardant polymer
- Operating temperature range: -40°F to 185°F (-40°C to 85°C)
- Added abrasion protection for wires and hands

Multi-Axis Flexibility:



Qualifications:

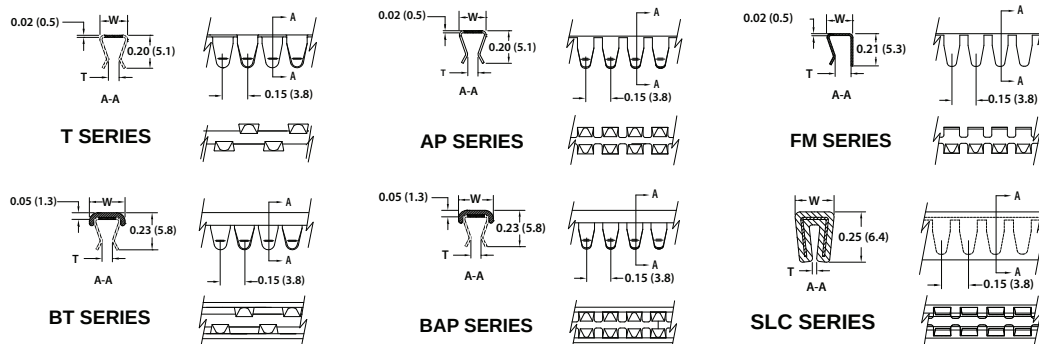
Spring-Fast Product Configurations	T	AP	FM	BT	BAP	SLC*
Axis Conformity	Single	Multi	Multi	Single	Multi	Multi
Vicat Softening Point per ASTM D01525 Rate B	Substrate Finish: ISO306 356°F (180°C)			TPE Cushion: ISO306 230°F (110°C)		
Operating Temperature Range	-40°F to 285°F (-40°C to 140°C)			-40°F to 185°F (-40°C to 85°C)		
Dielectric Strength Volts 60Hz NASM22529 Section 3.2.1	1000			1500		
Substrate	Stainless Steel					Steel
Taber Abrasion Resistance	Nylon per NFT 30-015 5mg to 8mg loss, 100 cycles			TPE Cushion per D1044 1 KG load C17 Wheel 25mg loss, 1000 cycles		
Finish (End Code)	Epoxy Blue (03) Epoxy Green (06) Nylon Black (02) Epoxy White (07) FDA White (04)			TPE Cushion Black (01) Gray (02)		
Salt Spray Hours	2000					
Immersion	Per NASM22529 and Skydol Compatible					-
Random Shock and Vibration	MIL-STD-1344, Method 2005.1 Test Condition V1, Letter J Duration 8 hours longitudinal and 8 hours perpendicular. rms G 41.7					
Flammability	UL94 V-0 File No. E113553 NZMT2 • MIL-STD-202F, Method 111A • FAR 25.853 • Telcordia GR-63-CORE					UL94 V-0
Fabrication Options	Factory pre-cut lengths • Bulk or private branded kits Roll-Fast™ installation tool • Bench mounted cut-off press					

Sizes:

* SLC Coming Soon

Product Size	Panel Thickness		Product Color Code	Width Inches (mm)					
	Inches (mm)	Gauge		AP/FM	AP	T	FM	BT	BAP
0	0.020 - 0.030 (0.5 - 0.8)	24, 23, 22, 21	Lt. Purple	0.13 (3.3)		N/A	0.19 (4.8)		
1	0.029 - 0.045 (0.7 - 1.1)	20, 19, 18	White			N/A			
2	0.044 - 0.056 (1.1 - 1.4)	17, 16	Pink			0.14 (3.6)			
3	0.055 - 0.069 (1.4 - 1.7)	15, 14	Yellow						
4	0.069 - 0.090 (1.7 - 2.3)	13, 12	Blue	0.18 (4.6)		N/A	0.23 (5.8)	0.28 (6.8)	0.23 (5.8)
5	0.089 - 0.114 (2.3 - 2.9)	11, 10, 9	Green			N/A			
6	0.113 - 0.130 (2.9 - 3.3)	8	Orange			N/A			
7	0.180 - 0.204 (4.6 - 5.2)	5, 4	N/A	N/A	0.25 (6.4)	N/A	0.32 (8.1)	N/A	N/A
8	0.240 - 0.260 (6.1 - 6.6)	2	N/A	N/A	0.32 (8.1)	N/A	0.38 (9.6)	N/A	N/A

Spring-Fast Profiles:



Ordering Examples:

T Series on Reel

T1 - 0025 - ER 02
22 Gage Panel
25' (7.6m) Reel
Reel
Coating: Fusion Bonded Nylon
Color: Black

BT Series Factory Precut

BT4 - 0053 - EC 0201
0.08" (2.0mm) Panel
53 Castles, 53 x 0.15 = 7.95"
Factory Precut Length
Coating: Fusion Bonded Nylon with Cushion
Color: Black

SpringFast®

NASM 22529 Composite Grommet Edging

Mil Spec qualified Spring-Fast is the fastest, safest, most reliable way to protect wires, cables, and tubing from abrasion. It locks on with finger pressure in seconds, eliminating solvents, adhesives, ancillary materials and volatile organic compound (VOCs). Installs continuously and is very flexible for use on straight edges and sharp inside and outside corners.



M22529/1



M22529/2



Features and Benefits:

- NASM22529 qualified
- FAA approved
- Eliminates adhesives
- Eliminates major environmental and safety concerns
- Adapts to a wide range of material thicknesses and applications
- For straight edges and inside and outside corners
- FAR 25.601, FAR 25.853, Cage Code: 0HES0
- UL94 V-0 compliant
- RoHS compliant
- National stock numbers available
- Mil Spec Cage Code 0HES0

Applications:

- Airframe Structure
- Military Tactical Vehicles
- Auxiliary Power Units
- Avionic Instruments
- In-flight Entertainment
- Bulkheads
- Seating
- Dashboard
- Lightening Holes
- Tail Section
- Radar Systems
- Flight Refueling
- Land and Armaments
- Wing Ribs

Qualifications:

	M22529/1	M22529/2
Temperature Range	-40°F to 285°F (-40°C to 140°C)	-40°F to 185°F (-40°C to 85°C)
Voltage Breakdown 60 Hz	1500 V	
Flammability	FAR 25.601, FAR 25.853 MIL-STD-202F Method 111A	
Random Shock and Vibration	MIL-STD-1344 Method 2005.1 Test Condition VI, Letter J Overall rms G 41.7	
Salt Spray Testing	2000 hours minimum MIL-STD-202F Method 101D	



SpringFast®

NASM 22529 Composite Grommet Edging

Part Numbers

Military Standard		MIL-STD Cross Reference	Sheet Thickness A		Unit Length L		Width B		DTi Cage Code 0HES0 Part Number	
Part Number	Dash Variation		Inches	mm	foot	m	Inches	mm		
M22529/1	-1R-25	MS21266-1 0.015"-0.052"	0.025	0.60	25	7.6	0.14	3.56	T1-0025	-ER0602
	-1R-100		0.036	0.90	100	30.5			T1-0100	
	-2R-25	MS21266-2 0.052"-0.085"	0.036	0.90	25	7.6			T2-0025	
	-2R-100		0.063	1.60	100	30.5			T2-0100	
	-3R-25		0.059	1.50	25	7.6			T3-0025	
	-3R-100		0.074	1.90	100	30.5			T3-0100	
	-4R-25	MS21266-3 0.085"-0.128"	0.070	1.80	25	7.6	0.19	4.83	T4-0025	
	-4R-100		0.093	2.40	100	30.5			T4-0100	
	-5R-25		0.090	2.30	25	7.6			T5-0025	
	-5R-100		0.111	2.80	100	30.5			T5-0100	
	-6R-25	MS21266-4 0.128"-0.192"	0.105	2.70	25	7.6	0.25	6.35	T6-0025	
	-6R-100		0.134	3.40	100	30.5			T6-0100	
	-7R-25	MS21266-5 0.192"-0.255"	0.178	4.50	25	7.6	0.32	8.13	T7-0025	
	-7R-100		0.198	5.00	100	30.5			T7-0100	
	-8R-25	MS21266-5 0.192"-0.255"	0.240	6.10	25	7.6	0.32	8.13	T8-0025	
	-8R-100		0.260	6.60	100	30.5			T8-0100	
	-nC-85	-	-	-	12.75"	324mm	-	-	Tn-0085	-EC0602
M22529/2	-1R-25	MS21266-1 0.015"-0.052"	0.025	0.60	25	7.6	0.20	5.10	BT1-0025	-ER0602
	-1R-100		0.036	0.90	100	30.5			BT1-0100	
	-2R-25	MS21266-2 0.052"-0.085"	0.036	0.90	25	7.6			BT2-0025	
	-2R-100		0.063	1.60	100	30.5			BT2-0100	
	-3R-25		0.059	1.50	25	7.6			BT3-0025	
	-3R-100		0.074	1.90	100	30.5			BT3-0100	
	-4R-25	MS21266-3 0.085"-0.128"	0.070	1.80	25	7.6	0.24	6.10	BT4-0025	
	-4R-100		0.093	2.40	100	30.5			BT4-0100	
	-5R-25		0.090	2.30	25	7.6			BT5-0025	
	-5R-100		0.111	2.80	100	30.5			BT5-0100	
	-6R-25	MS21266-4 0.128"-0.192"	0.105	2.70	25	7.6	0.32	8.10	BT6-0025	
	-6R-100		0.134	3.40	100	30.5			BT6-0100	
	-7R-25	MS21266-5 0.192"-0.255"	0.178	4.50	25	7.6	0.38	9.70	BT7-0025	
	-7R-100		0.198	5.00	100	30.5			BT7-0100	
	-8R-25	MS21266-5 0.192"-0.255"	0.240	6.10	25	7.6	0.38	9.70	BT8-0025	
	-8R-100		0.260	6.60	100	30.5			BT8-0100	
	-nC-85	-	-	-	12.75"	324mm	-	-	BTn-0085	-EC0602
MFE-100		Full Bypass Shears							#830	

Cut Lengths

Nominal Hole Diameter Reference	Cut Lengths	
	L Length	Number of Castles
2.000	6.00	40
2.250	6.90	46
2.500	7.65	51
2.750	8.40	56
3.000	9.15	61
3.250	10.05	67
3.500	10.80	72
3.750	11.55	77
4.000	12.30	82
4.250	13.20	88
4.500	13.95	93
4.750	14.70	98
5.000	15.45	103
5.250	16.35	109
5.500	17.10	114
5.750	17.85	119
6.000	18.60	124
Dimensions in inches per NASM22529		

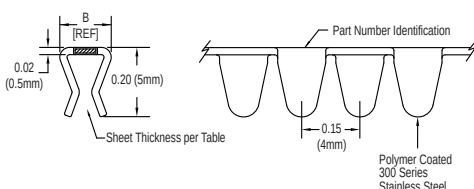
Ordering Examples

Reels
M22529/2 - 4 R - 25
 Cushioned Grommet
 Sheet thickness: 0.070" ~ 0.093"
 (1.8mm ~ 2.4mm)
 Reel
 Length: 25' (7.6m)

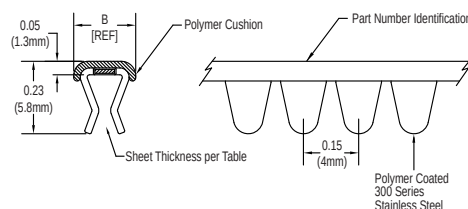
Cut Lengths
M22529/1 - 1 C - 85
 Uncushioned Grommet
 Sheet thickness: 0.025" ~ 0.036"
 (0.6mm ~ 0.9mm)
 Factory pre-cut length
 Number of castles, 12.75" (32.4mm)

Due to sheet thickness tolerances and finishes, end user should determine product sizes by trial. When sheet thickness is at the maximum for the grommet chosen, end user may use a rubber mallet to set, or try the next size larger grommet.

M22529/1 Grommet



M22529/2 Grommet



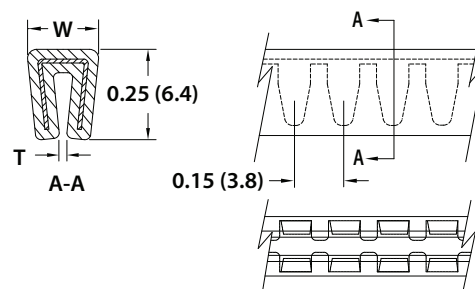
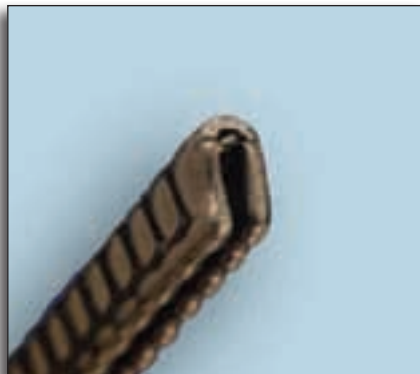
Ordering Options:

- 25' (7.6m) or 100' (152m)
- Factory pre-cut lengths
- Bulk or private branded kits
- 840R Roll-Fast™ installation tool
- MFE-100 Full Bypass Shears
- 860GSB Spring-Fast® Cut to Length Scale

SpringFast® SL AERO Series

Wire Protection Grommet Edging

Spring-Fast SL AERO Series is the fastest, safest, most reliable way to protect wires, cables, and tubing from abrasion. It locks on with finger pressure in seconds, eliminating solvents, adhesives, ancillary materials, and volatile organic compound (VOCs). SL AERO is encapsulated in flexible polymer for added abrasion protection for high performance applications.



Features and Benefits:

- Multi axis flexibility for flanged holes, inside and outside corners
- Continuous edge protection with excellent gripping strength
- Excellent resistance to abrasion and water absorption
- Fast assembly without the use of adhesives, or fasteners
- RoHS and DFARS compliant

Applications:

- Aerospace
- Military
- Automotive
- Industrial
- Medical
- Railway

Product Size	Sheet Thickness "T"		Width "W"	
	Inches	(mm)	Inches	(mm)
0	0.020 - 0.030	(0.5 - 0.8)	0.19	(4.8)
1	0.029 - 0.045	(0.7 - 1.1)		
2	0.044 - 0.056	(1.1 - 1.4)		
3	0.055 - 0.069	(1.4 - 1.7)		
4	0.069 - 0.090	(1.7 - 2.3)	0.23	(5.8)
5	0.089 - 0.114	(2.3 - 2.9)		
6	0.113 - 0.130	(2.9 - 3.3)		
6MA	0.135 - 0.145	(3.4 - 3.7)		

Description	Specification	Test Standard
Substrate	Stainless Steel	ASTM A 666-03
Vicat Softening Point	ISO306 230°F (110°C)	ASTM D01525 Rate B
Operating Temperature Range	-67°F to 203°F (-55°C to 95°C)	MIL-STD-202G, Method 107G, Table 107-1
Low Temperature Soak	-40°F (-40°C)	MIL-STD-810E, Method 502.3
Temperature Cycling	-67°F to 203°F (-55°C to 95°C)	MIL-STD-202G, Method 107G, Table 107-1
Humidity	No physical change	MIL-STD-810F, Method 507.4 & Figure 507.4-1
Dielectric Withstanding Voltage	2000 volts @ 60Hz	NASM22529 Paragraph 4.2.9
Abrasion Resistance	25 mg Loss	ASTM D1044 1Kg Load, C17 Wheel @ 1000 cycles
	No change in weight or dielectric strength	DTi Abrasion Resistance Test 250,000 cycles @ 60 cycles/min.
Salt Spray Hours	3000	ASTM B117. MIL-STD-202, Method 301
Immersion	No physical change	NASM22529 and Skydrol Compatible
Mechanical Shock	No movement or physical change	MIL-STD-810C Method 516.2 Test Procedure IV Drop Test @ 100 g force per 3 perpendicular axes
Random Vibration	No movement or physical change	MIL-STD-202 Method 214A Table, Duration: 8 hours in 3 perpendicular axes over GRMS 39
Flammability	No sustained flame front or drips on test floor	ASTM E 162, FAR 25, UL94 V-0
Smoke Density	Test period 90 sec., 4 min., 20 min. with no flaming, dripping, or running	ASTM E 662, FAR 25
Flammability Certifications	FAR 25.853	UL94 V-0 (File No. E113553 NZMT2)

HIGH HEAT Series SpringFast® Wire Protection Grommet Edging

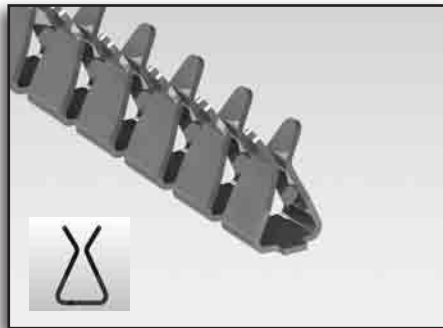
Spring-Fast HIGH HEAT is made from our uncoated Spring Fast material and can withstand up to 1000°F (537°C) for use in high temperature areas where critical edge protection is necessary.

Features & Benefits

- Snap on multi-axial mounting, no adhesive necessary
- Available on 25' or 100' foot reels or pre-cut lengths
- Lowest profile on the market
- Operating temperature up to 800°F (427°C)
- UL94 V-0 • RoHS compliant • FAR 25.853

Applications

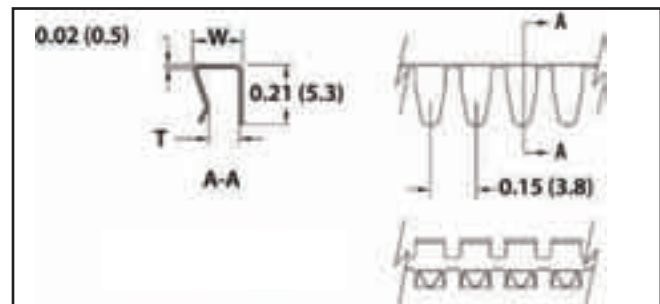
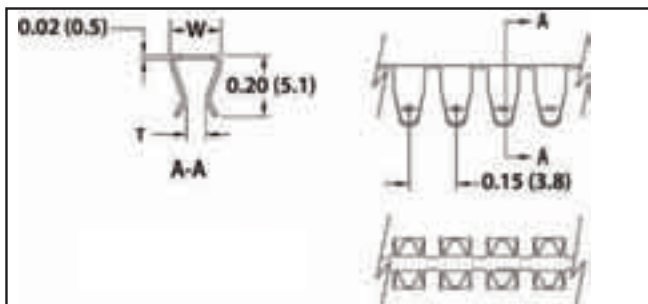
- Heatshields
- Exhaust Systems
- Engine Compartments
- Gas and Oil Steam Boilers
- Ovens



“AP” Series



“FM” Series



Specifications

Product Size	Sheet Thickness (T) (Inches)	Width (W)	
		AP	FM
0	0.020-0.030	0.13	N/A
1	0.029-0.045		
2	0.044-0.056		
3	0.055-0.069	0.18	0.14
4	0.068-0.090		
5	0.089-0.114		
6	0.113-0.130		N/A

Ordering Examples

AP Series on Reel

AP1 - 0025 - RR 00
 0.030" Panel
 Reel Length (25 or 100)
 Reel
 Uncoated Grommet

FM Series Factory Precut

FM4 - 0053 - RC 00
 0.08" (2.0mm) Panel
 53 Castles, 53 x 0.15 = 7.95"
 Factory Precut Length
 Uncoated

*Precut lengths in increments of 0.15"

Trim-Fast™

High Performance Edge Protection



“S” EPDM Series



“S” Silicone Series



“S” PVC Series

A better, cleaner, and faster way to cover sharp panel edges and protect your equipment from failure due to wire, cable, or hose abrasion and create a finished edge appearance. Trim-Fast is offered in enlarged sizes for thicker panel applications up to 3/4” (19mm).

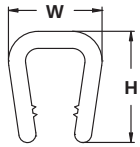
Seal-Fast Custom Options:

- Assembled window frames with mitered corners.
- Factory pre-cut lengths.

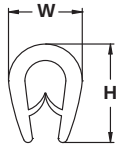
Trim-Fast™ Specifications

Trim-Fast Seal Product Configurations		PVC	EPDM	Silicone	
Substrate (Base Material)		Steel Clip	Steel Wire (Optional: Stainless Steel Wire)	Stainless Steel	
Gasket Material	Type	PVC	EPDM	Silicone	FDA Approved Silicone
	Durometer	Shore A 65	Shore A 70 (Optional: 50 and 90)	Shore A 90 (Optional: 45 and 60)	
	Color	Black	Black	Black	White
Operating Temperature Range		Up to 212°F (100°C)	-40°F to 350°F (-40°C to 177°C)	-50°F to 450°F (-45°C to 232°C)	
Interior Weatherometer			SAE J1885		
Exterior Weatherometer			SAE J1960		
Low Temperature Flexibility			SAE J200 M8BA 708 B13 Z1-6		
Flame Propagation - Rail & Aero				ASTM C 542, ASTM C1166	
Flammability of Interior Materials (Burn Resistance) - Automotive			FMVSS 302		
Toxicity - Rail & Aero				BSS 7239, ATS 100/ABD0031 ASTM E 662 & METHOD D 2036-91	
Food Service Equipment				FDA Approved White	
Fabrications Options		Factory pre-cut lengths, bulk, or private branded kits			
RoHS Compliant		YES	YES	YES	

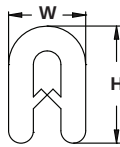
Trim-Fast Standard Profiles



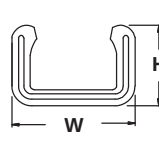
Profile "A"



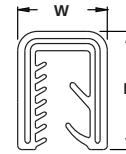
Profile "B"



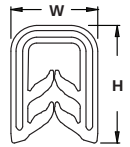
Profile "C"



Profile "D"



Profile "E"



Profile "F"

Trim-Fast™ S-Series Product Options

Additional custom sizes, profiles, and colors available,
please consult factory or representative for details or evaluation samples.
More profile listings at devicetech.com

EPDM

Part Number	Substrate Material	Gasket Material	Color	Profile	Width "W" inches	Height "H" inches	Application Thickness inches
S1-011-001	None	EPDM	Black	C	0.180	0.440	0.060
S3-002-S01	Steel	EPDM	Black	F	0.394	0.563	0.040-0.125
S3-054-001	None	EPDM	Black	B	0.400	0.490	0.093-0.125
S4-013-001	None	EPDM	Black	C	0.450	0.515	0.187 Nom.
S6-010-S01	Steel	EPDM	Black	E	0.539	0.716	0.25 Nom.
S7-014-S01	Steel	EPDM	Black	D	0.732	0.618	0.375 Nom.
S7-015-S01	Steel	EPDM	Black	D	0.732	0.393	0.375 Nom.
S7-016-S01	Steel	EPDM	Black	D	0.732	0.453	0.375 Nom.
S7-061-001	None	EPDM	Black	A	0.649	1.000	0.375 Nom.
S8-041-T01	Stainless Steel	EPDM	Black	D	0.825	0.625	0.5 Nom.
S9-006-S01	Steel	EPDM	Black	D	0.926	0.607	0.625 Nom.

SILICONE

Part Number	Substrate Material	Gasket Material	Color	Profile	Width "W" inches	Height "H" inches	Application Thickness inches
S3-001-S04	Steel	Silicone	Black	F	0.394	0.563	0.040-0.125
S3-053-T24	Stainless Steel	Silicone	White	F	0.394	0.563	0.040-0.125
S6-080-S04	Steel	Silicone	Black	A	0.512	0.675	0.3 Nom.
S7-045-T04	Stainless Steel	Silicone	Black	F	0.732	0.618	0.4 Nom.
S8-020-T04	Stainless Steel	Silicone	Black	F	0.825	0.625	0.5 Nom.
S8-043-S04	Steel	Silicone	Black	F	0.825	0.625	0.5 Nom.

FLEXIBLE PVC

Part Number	Substrate Material	Gasket Material	Color	Profile	Width "W" inches	Height "H" inches	Application Thickness inches
S0-064-S02	Steel	Flexible PVC	Black	B	0.240	0.400	0.032
S1-004-S02	Steel	Flexible PVC	Black	C	0.220	0.335	0.039
S2-003-S02	Steel	Flexible PVC	Black	B	0.256	0.374	0.039-0.079
S2-049-S22	Steel	Flexible PVC	White	B	0.300	0.425	0.940
S3-005-S02	Steel	Flexible PVC	Black	B	0.354	0.472	0.039-0.118
S3-046-S02	Steel	Flexible PVC	Black	B	0.320	0.530	0.093-0.125
S4-065-S02	Steel	Flexible PVC	Black	B	0.410	0.550	0.187 Nom.
S5-008-S02	Steel	Flexible PVC	Black	F	0.453	0.669	0.157-0.236
S5-066-A12	Aluminum	Flexible PVC	Grey	B	0.550	0.525	0.25 Nom.
S5-069-S82	Steel	Flexible PVC	Beige	B	0.460	0.650	0.25 Nom.
S6-009-S02	Steel	Flexible PVC	Black	A	0.512	0.591	0.236-0.315
S8-099-S22	Steel	Flexible PVC	White	D	0.750	0.600	0.50 Nom.

DTi offers a variety of tools to cut, measure, and apply Spring-Fast grommet and Trim-Fast edge trim.



Full Bypass Shears - Part Number 830PS

- Quickly cuts Spring-Fast grommet and Trim-Fast edge trim assuring a clean, burr-free cut
- Prevents distortion of adjacent castles

Cut to Length Scale - Part Number 860GSB

- Adhesive backed for applying to work bench
- Measures in inches and castles (Up to 24 in, 154 castles)



Roll-Fast™ - Part Number 840R

- Quickly installs Spring-Fast grommet
- 1/2" (12.7mm) outside groove diameter

Sheet Thickness Gauge - Part Number 880-G

- Stainless Steel Go/No Go Gauge for all Spring-Fast sizes
- For sheet thicknesses from 0.020" to 0.260"



Castle Removal Tool - Part Number 890-G

- Fast and easy operation for removing single castles
- Polished, forged steel cutting edge and ergonomic handle

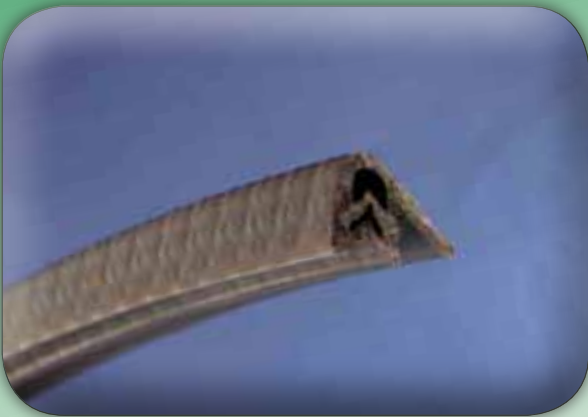
Cutter-Cart® - Part Number 850CS

- Mounting shaft holds (16) 25' rolls or (6) 100' reels
- Cutting bar with 830PS shears and cut to length scale



Seal-Fast™

High Performance Enclosures and Door Seals



Seal-Fast™

High Performance Edge Seal



“D” EPDM Series



“D” Silicone Series



“D” PVC/EPDM Series

The Seal-Fast Edge Seal installs without the use of adhesives, is very flexible, and is available in a variety of materials which include a flexible steel or stainless steel substrate with a Silicone, EPDM, or PVC gasket allowing for fast assembly.

Seal-Fast Custom Options:

- Assembled window frames with mitered corners.
- Factory pre-cut lengths.

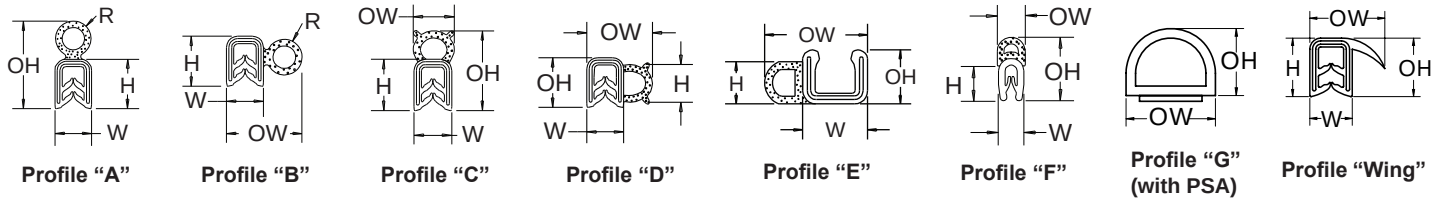
Seal-Fast™ Specifications

Seal-Fast Seal Product Configurations		PVC/EPDM	EPDM	Silicone	
Substrate (Base Material)		Steel Clip	Steel Wire (Optional: Stainless Steel Wire)	Stainless Steel (Optional: Steel Wire)	
Gasket Material	Type	PVC	EPDM	Silicone	FDA Approved Silicone
	Durometer	Shore A 65	Shore A 70 (Optional: 50 and 90)	Shore A 90 (Optional: 45 and 60)	
	Color	Black	Black	Black	White
Seal Material (Top or Side Bulb)	Type	EPDM	EPDM	Silicone	FDA Approved Silicone
	Durometer	Shore A 65	Sponge Rubber (EPDM)	Shore A 70 (Optional: 45 and 60)	Shore A 60
	Color	Black	Black	Black	White
Operating Temperature Range		Up to 212°F (100°C)	-40°F to 350°F (-40°C to 177°C)	-50°F to 450°F (-45°C to 232°C)	
Interior Weatherometer			SAE J1885		
Exterior Weatherometer			SAE J1960		
Low Temperature Flexibility			SAE J200 M8BA 708 B13 Z1-6		
Flame Propagation - Rail & Aero				ASTM C 542, ASTM C1166	
Flammability of Interior Materials (Burn Resistance) - Automotive			FMVSS 302		
Toxicity - Rail & Aero				BSS 7239, ATS 100/ABD0031 ASTM E 662 & METHOD D 2036-91	
Food Service Equipment				FDA Approved White	
Fabrications Options		Factory pre-cut lengths, bulk, or private branded kits			
RoHS Compliant		YES	YES	YES	

Seal-Fast™

High Performance Edge Seal

Seal-Fast™ Standard Profiles



Seal-Fast D-Series Product Options

Additional custom sizes, profiles, and colors available,
please consult factory or representative for details or evaluation samples.
More profile listings at devicetech.com

EPDM

DTi Part #	Substrate Material	Gasket Material	Seal Material	Seal Config.	Profile	Grommet Width (W)	Grommet Height (H)	Overall Width (OW)	Overall Height (OH)	Seal Radius	Seal Width	Application Thickness (inches)
D2-064-S011	Steel	EPDM	EPDM	Black	D	--	--	0.460	0.475	--	--	0.029 - 0.082
D3-001-S011	Steel	EPDM	EPDM	Black	A	0.394	0.532	0.394	0.942	0.190	0.380	0.040 - 0.125
D3-002-S011	Steel	EPDM	EPDM	Black	A	0.394	0.532	0.590	1.162	0.295	0.590	0.040 - 0.125
D3-004-S011	Steel	EPDM	EPDM	Black	B	0.394	0.532	0.806	0.532	0.190	0.380	0.040 - 0.125
D3-005-S011	Steel	EPDM	EPDM	Black	B	0.394	0.532	1.058	0.623	0.312	0.623	0.040 - 0.125
D3-009-S011	Steel	EPDM	EPDM	Black	C	0.394	0.532	0.430	0.830	0.215	0.430	0.040 - 0.125
D3-010-S011	Steel	EPDM	EPDM	Black	D	0.394	0.532	0.701	0.532	0.153	0.307	0.040 - 0.125
D3-044-T011	Stainless	EPDM	EPDM	Black	C	0.394	0.532	0.430	0.830	0.215	0.430	0.040 - 0.125
D3-093-S011	Steel	EPDM	EPDM	Black	Wing	0.400	0.600	0.850	1.750	--	--	0.040 - 0.125
D5-104-S011	Steel	EPDM	EPDM	Black	B	0.512	0.675	1.075	0.675	0.313	0.625	0.250 Nom.
D7-046-S011	Steel	EPDM	EPDM	Black	A	0.757	0.518	0.757	1.018	0.250	0.500	0.437 Nom.
D8-012-S011	Steel	EPDM	EPDM	Black	E	0.732	0.608	1.161	0.608	--	0.429	0.500
D10-081-011	-	Adhesive	EPDM	Black	G	-	-	0.700	0.600	-	0.700	0.700

SILICONE

DTi Part #	Substrate Material	Gasket Material	Seal Material	Seal Config.	Profile	Grommet Width (W)	Grommet Height (H)	Overall Width (OW)	Overall Height (OH)	Seal Radius	Seal Width	Application Thickness (inches)
D3-008-S044	Steel	Silicone	Silicone	Black	C	0.394	0.532	0.424	0.847	0.212	0.424	0.040 - 0.125
D3-013-T244	Stainless	Silicone	Silicone	White	B	0.392	0.532	0.917	0.532	0.280	0.525	0.040 - 0.125
D3-020-T244	Stainless	Silicone	Silicone	White	C	0.394	0.532	0.550	1.060	0.250	0.500	0.040 - 0.125
D3-094-S144	Steel	Silicone	Silicone	Gray	Wing	0.427	0.532	0.800	0.593	--	--	0.040 - 0.125
D4-033-T244	Stainless	Silicone	Silicone	White	B	0.394	0.532	0.920	0.532	0.280	0.525	0.187 Nom.

PVC/EPDM

DTi Part #	Substrate Material	Gasket Material	Seal Material	Seal Config.	Profile	Grommet Width (W)	Grommet Height (H)	Overall Width (OW)	Overall Height (OH)	Seal Radius	Seal Width	Application Thickness (inches)
D2-016-S021	Steel	Flexible PVC	EPDM	Black	F	0.256	0.311	0.256	0.571	--	0.256	0.029 - 0.082
D3-015-S021	Steel	Flexible PVC	EPDM	Black	F	0.433	0.484	0.433	0.846	--	0.433	0.040 - 0.125
D3-038-S021	Steel	Flexible PVC	EPDM	Black	D	0.393	0.567	0.937	0.567	--	0.544	0.040 - 0.156
D3-039-S021	Steel	Flexible PVC	EPDM	Black	B	0.259	0.375	0.472	0.375	--	0.213	0.040 - 0.156
D3-071-S021	Steel	Flexible PVC	EPDM	Black	B	0.330	0.550	1.080	0.800	0.375	0.750	0.040 - 0.125
D5-090-S021	Steel	Flexible PVC	EPDM	Black	B	0.537	0.650	0.912	0.650	0.187	0.375	0.250 Nom.
D7-077-S021	Steel	Flexible PVC	EPDM	Black	A	0.650	0.625	0.650	1.310	0.335	0.670	0.380 Nom.

Seal-Fast™

Plate-Seal Protection System

Plate-Seal is the fastest, safest, and most reliable way to protect critical equipment in places where wire, cable, air hoses, liquid hoses, and fuel and oil lines pass through openings and are in contact with sharp panel surfaces. The flame resistant Plate-Seal protects against chafing and abrasion, and seals out heat, fumes, dust, moisture, and other contaminants. The rubber grommet portion grips tightly to create an environmental seal that provides a clean and organized appearance. Plate-Seal mounts to a panel using rivets or screws and is offered in stock sizes which can be customized to fit many applications.



Features and Benefits:

- Fast and easy to install with use of screw, rivets, or optional PSA
- Encapsulated with NBR to keep unwanted contaminants from entering through hole or cutout area
- Protects wire, cables, and hoses from chafing and abrasion
- Enhances appearance
- No need for extended cure time adhesives or other auxiliary material
- Accepts a wide range of cable diameters
- UV and ozone resistant
- Excellent resistance to abrasion, compression set, flex cracking, impact, tear, and vibration

Applications:

- Aircraft galley equipment
- Avionics
- Bulkhead
- Automotive
- Railway
- Telecommunications
- Marine
- Trailers and motor homes
- General industrial



Performance:

- Resistant to fluids (solvents, fuels, and oils) per MIL-R-3065D, MIL-R-6855, and MIL-R-2765
- Continuous operating temperature: -50°F to 320°F (-45°C to 160°C)
- Intermittent operating temperature: -70°F to 400°F (-57°C to 204°C)
- Durometer range: 20 to 95 Shore A
- Elongation range: 350% to 650%



Product Sizes per Product Type:

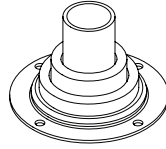
- For hole diameters and cutouts from 1" to 5" (25.4mm to 127mm)
- For standard cable bundles or hose diameters from 0.25" to 1.5" (6.4mm to 38.1mm)
- Choose seal inside diameter that is 1/16" to 1/8" (1.59mm to 3.18mm) smaller than bundle/hose diameter.
- Largest bundle/hose diameter should be at least 3/8" (9.53mm) less than seal outside diameter.
- Custom solutions per application

Plate-Seal Specifications and Ordering Options

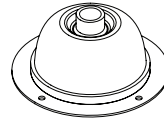
Seal Types



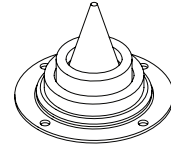
"A" Single Seal



"B" Bellow Seal

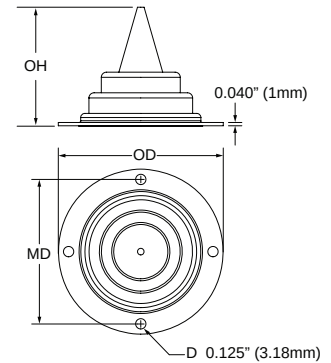
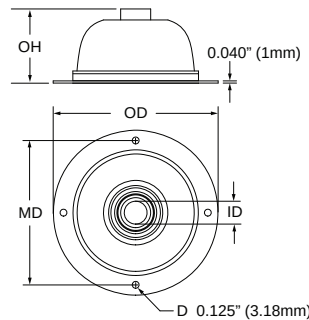
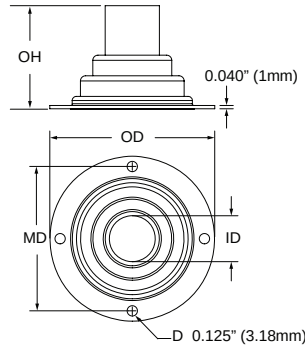
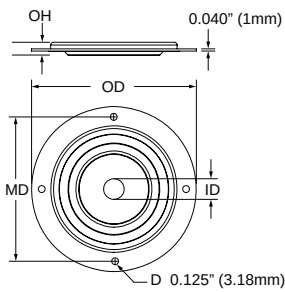


"C" Dome Seal



"D" Pointed Bellow Seal

Standard Dimensions



Part Numbers

DTi z Part Number	Seal Type	"OD" Overall Diameter		"OH" Overall Height		"ID" Seal Inside Diameter		Seal Outside Diameter		Seal Height		"MD" Mounting Hole Distance	
		inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
PS-1.5-A-BL	A	1.5	38.1	0.16	4.1	N/A	N/A	1.00	25.4	0.12	3.0	1.25	31.8
PS-2.0-A-BL		2.0	50.8	0.16	4.1	N/A	N/A	1.55	39.4	0.12	3.0	1.75	44.5
PS-3.0-A-BL		3.0	76.2	0.16	4.1	N/A	N/A	2.25	57.2	0.12	3.0	2.625	66.7
PS-3.0-A-25		3.0	76.2	0.16	4.1	0.25	6.4	2.25	57.2	0.12	3.0	2.625	66.7
PS-3.0-A-38		3.0	76.2	0.16	4.1	0.375	9.5	2.25	57.2	0.12	3.0	2.625	66.7
PS-3.0-A-50		3.0	76.2	0.16	4.1	0.50	12.7	2.25	57.2	0.12	3.0	2.625	66.7
PS-3.0-A-63		3.0	76.2	0.16	4.1	0.625	15.9	2.25	57.2	0.12	3.0	2.625	66.7
PS-3.0-A-75		3.0	76.2	0.16	4.1	0.75	19.1	2.25	57.2	0.12	3.0	2.625	66.7
PS-3.0-A-95		3.0	76.2	0.16	4.1	0.95	24.1	2.25	57.2	0.12	3.0	2.625	66.7
PS-3.0-A-118		3.0	76.2	0.21	5.3	1.18	30.0	2.385	60.6	0.17	4.3	2.625	66.7
PS-4.0-A-BL		4.0	101.6	0.10	2.5	N/A	N/A	3.0	76.2	0.06	1.5	3.625	92.1
PS-4.0-A-100		4.0	101.6	0.10	2.5	1.0	25.4	3.0	76.2	0.06	1.5	3.625	92.1
PS-4.0-A-180		4.0	101.6	0.10	2.5	1.8	45.7	3.0	76.2	0.06	1.5	3.625	92.1
PS-4.5-A-150		4.5	114.3	0.29	7.4	1.5	38.1	3.4	86.4	0.25	6.4	4.0	101.6
PS-4.5-A-212		4.5	114.3	0.29	7.4	2.12	53.8	3.4	86.4	0.25	6.4	4.0	101.6
PS-6.0-A-BL		6.0	152.4	0.10	2.5	N/A	N/A	5.0	127	0.06	1.5	5.5	139.7
PS-2.0-B-42	B	2.0	50.8	1.15	29.2	0.416	10.6	1.2	30.5	1.11	28.2	1.75	44.5
PS-3.0-C-42	C	3.0	76.2	1.35	34.3	0.416	10.6	2.062	52.4	1.31	33.3	2.625	66.7
PS-1.5-D-BL	D	1.5	38.1	0.64	16.3	N/A	N/A	0.50	12.7	0.60	15.2	1.25	31.8
PS-2.0-D-BL		2.0	50.8	0.50	12.7	N/A	N/A	0.8	20.3	0.46	11.7	1.75	44.5



Cutting Saw - Part Number 910JS

- Thin blade cuts all seal material including metal
- Ergonomic handle
- Highly adjustable for easy blade changes



Roll-Fast™ - Part Number 840R

- Quickly installs seal and trim materials
- 1/2" (12.7mm) outside groove diameter for smaller size profiles



Long-Nose Full Bypass Shears - Part Number 830LN

- Quickly cuts seal material for rough cut lengths
- Larger profiles may require more than one cut
- Easily cuts through metal carrier

Other installation and tool options:

- Use band saw for cutting to length or finishing edges
- Use larger, flat roller for profiles greater than 1/2" (12.7mm) wide
- Use rubber mallet for installing tighter fitting profiles

Cable Management

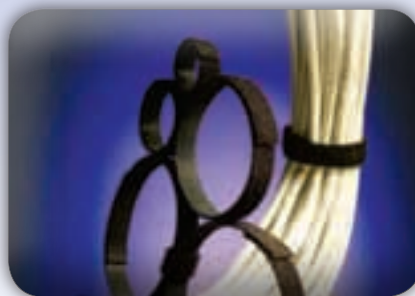


FastDrop™

Fiber Bend Radius
Control Modules

ProtectFast™

Braided Sleeving

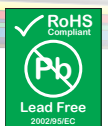


DTi-Tis™

Hook and Loop Straps

DTi-Tis™

Specialty Cable Ties



DTi-Ti's Push-Mount™ Cable Tie System

The Push-Mount Cable Tie System is designed for fast and easy assembly with no need for mechanical fastener reducing installation time and costs. It quickly secures and positions wire bundles, cables, and hoses, to panels. Extra stability is created from the push mount head design, which is contained, keeping cable ties from sliding during installation and application. The cable tie has a low profile height compared to standard designs increasing safety and eliminating snags, and cuts and abrasions to wires, cables, and hoses. The cable tie can be removed and replaced fast and easily by cutting the top crossbar.



Features and Benefits:

- Reduction of installation time and its associated costs
- Low-profile, tamper-proof cable tie
- Rated for indoor and outdoor use
- Flame retardant per UL94 V-2
- RoHS compliant
- Tensile strength: 50lb (222N)
- Operating temperature range: -40°F to 185°F (-40°C to 85°C)

Applications:

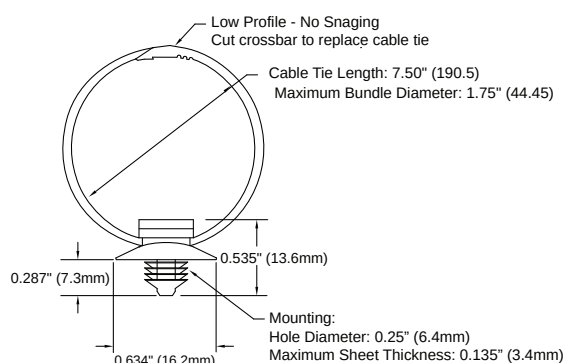
- Cell towers
- Aerial support
- Telecommunications
- Transportation



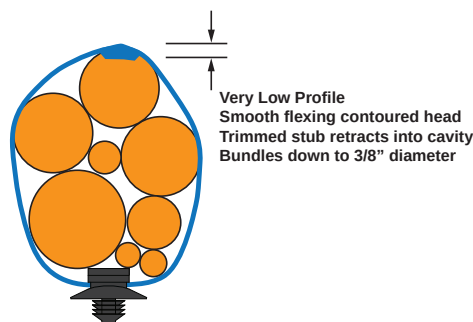
Part Number: 0501-01

Tolerances: .xxx = ± 0.005 , .xx = ± 0.015

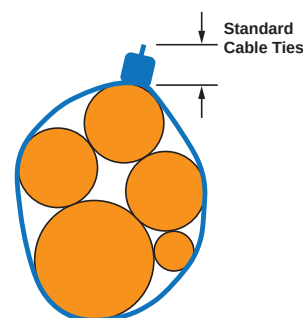
Packaging: Sealed poly bag in quantities of 100, 1000, or customer specified up to 1000 pieces



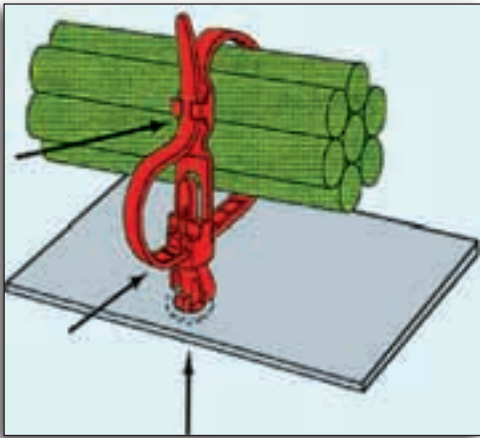
DTi-Ti Push-Mount Cable Ties



Standard



The Pull-Mount cable tie installs from the bottom of the panel. The high strength button head snaps fast and easily into a 3/8" (9.5 mm) diameter hole inside a panel with a thickness range from 0.045" (1.1 mm) to 0.100" (2.5 mm). The cable tie loops around the cables to secure the bundle. The excess cable tie is pushed through the releasable latch mechanism and the retaining tabs to create a secure fit, eliminating the need to cut off excess.

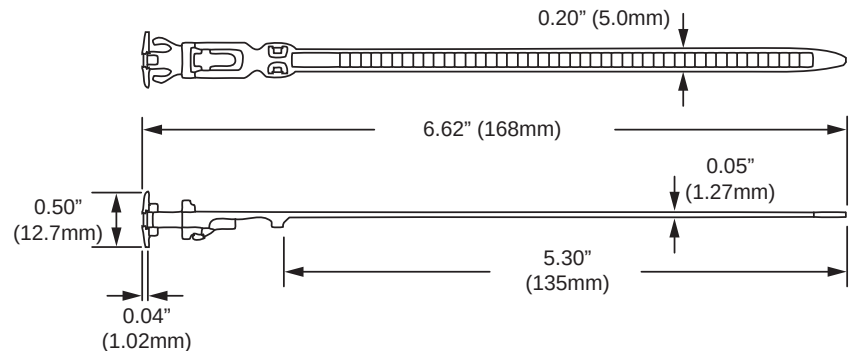
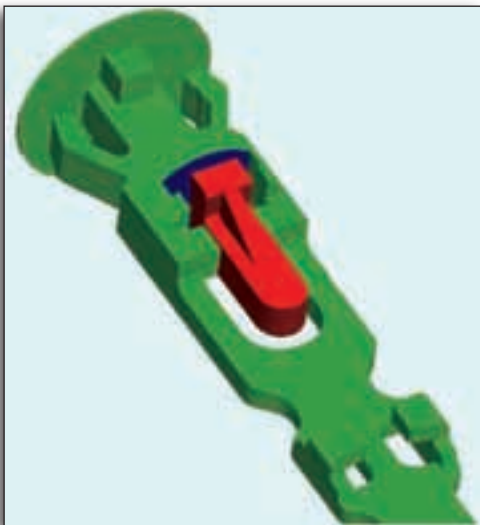


Features and Benefits:

- Fast and easy assembly
- UV resistant for indoor and outdoor use
- Flame retardant per UL94-V2
- RoHS Compliant
- Operating temperature range: -40°F to 221°F (-40°C to 105°C)
- Application hole diameter: 0.375" (9.5mm)
- Application panel range: 0.045" to 0.100" (1.1mm to 2.5mm)
- Maximum bundle diameter: 1.75" (4.44cm)

Applications:

- Aircraft Seating
- Appliances
- Cell Towers
- Aerial Support
- Telecommunications
- Transportation
- General Industrial



Part Number: 0685-05000-070

Packaging: Sealed poly bag in quantities of 100, 1000, or customer specified up to 1000 pieces

DTi-Ti's are moisturized to maintain optimal performance levels. Cable ties should be stored in cool dry areas, out of direct sunlight, and sealed in the original packaging.

The tamper-proof Low Profile Cable Tie has a low profile head preventing snagging when the cable is trimmed and pulled through a hole. The low profile design eliminates sharp edges, common in most cable ties.



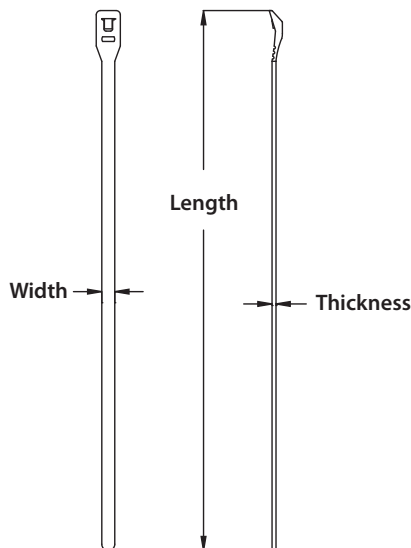
Features and Benefits:

- Fast and easy assembly
- Indoor and outdoor use
- UV (ultraviolet) light resistance
- Flame retardant per UL92 V-2
- RoHS compliant
- Operating temperature range: -40°F to 185°F (-40°F to 85°F)
- Mil Spec approved MS3367
- Color: Black or natural

Applications:

- Cell towers
- Aerial support
- Telecommunications
- Transportation

Low Profile Cable Ties Ordering Options



DTi P/N	Length inch (mm)	Width inch (mm)	Thickness inch (mm)	Tie Tensile lbs.	Bundle Diameter inch	Mil-Spec Reference
0500-05009-075M	7.5 (190.5)	0.177 (4.495)	0.053 (1.346)	50	1.75	MS3367-23-9
0500-05009-075C	7.5 (190.5)	0.177 (4.495)	0.053 (1.346)	50	1.75	MS3367-23-9
0500-05000-075M	7.5 (190.5)	0.177 (4.495)	0.053 (1.346)	50	1.75	MS3367-23-0
0500-05000-075C	7.5 (190.5)	0.177 (4.495)	0.053 (1.346)	50	1.75	MS3367-23-0
0500-05009-113C	11.3 (288.2)	0.177 (4.495)	0.053 (1.346)	50	3.06	
0500-05000-113C	11.3 (288.2)	0.177 (4.495)	0.053 (1.346)	50	3.06	
0500-05009-146C	14.6 (372.1)	0.177 (4.495)	0.053 (1.346)	50	4.06	
0500-05000-146C	14.6 (372.1)	0.177 (4.495)	0.053 (1.346)	50	4.06	

Tolerances: .xxx = ± 0.005 , .xx = ± 0.015

Packaging: Sealed poly bag in quantities of 100, 1000, or customer specified up to 1000 pieces

Material: Nylon

DTi-Ti's are moisturized to maintain optimal performance levels. Cable ties should be stored in cool dry areas, out of direct sunlight, and sealed in the original packaging.



This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

Date: _____



Stainless Steel Cable Ties

The stainless steel cable ties are extra strong and durable, for bundling and fastening applications in severe environmental conditions. Great for industrial projects and network bundling of data and power cables.



Features and Benefits:

- Ball and locking mechanism provides ease of insertion and high tensile strength
- Excellent UV and chemical resistance
- Non-flammable
- Indoor and outdoor use
- Loop tensile strength: 100 lb. and 250 lb.
- Type 304 Stainless Steel
- Color: Uncoated or coated black
- Operating temperature range:
 - Uncoated:
-112°F to 900°F (-80°C to 482°C)
 - Coated Black:
-40°F to 302°F (-40°C to 150°C)

Applications:

- Construction
- Landscaping
- Oil rigs
- Chemical plants
- Solar
- Ships/Submarines
- Cell towers
- Aerial support
- Telecommunications
- Transportation

Tefzel Cable Ties

The Tefzel Cable Tie is resistant to radiation, flames, UV (ultraviolet) light, chemicals, and high temperatures with a maximum use temperature of 302°F (150°C).

*Tefzel is a trademark of DuPont Corporation



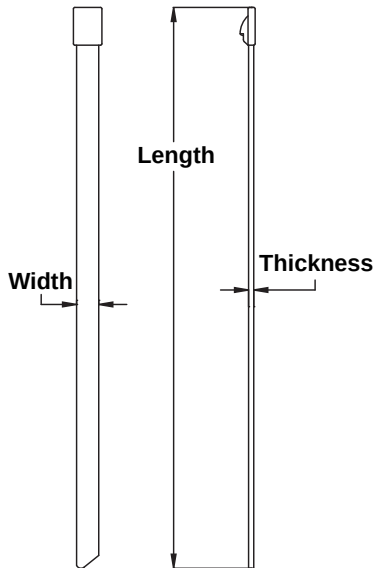
Features and Benefits:

- Fast and easy assembly
- Indoor and outdoor use
- UV (ultraviolet) light resistance
- Flame retardant per UL94 V-0
- RoHS compliant
- Operating temperature range:
-40°F to 302°F (-40°C to 150°C)
- Chemical resistant
- Radiation resistant
- Color: Teal

Applications:

- Cell towers
- Aerial support
- Telecommunications
- Transportation
- General industrial

Stainless Steel Cable Ties Ordering Options



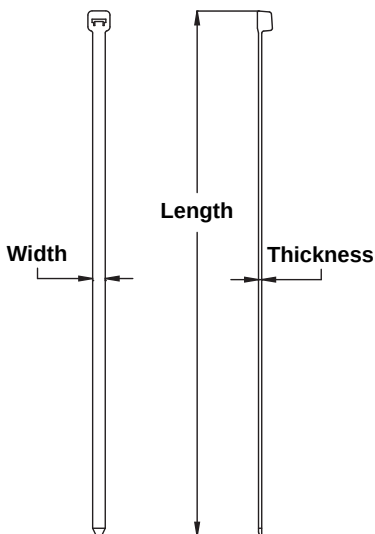
DTi P/N	Length inch (mm)	Width inch (mm)	Thickness inch (mm)	Tie Tensile lb.	Max Bundle Diameter inch
0501-SS-06-100	5.9 (150.0)	0.181 (4.6)	0.009 (0.25)	100	1.57
0501-SS-08-100	7.87 (200.0)	0.181 (4.6)	0.009 (0.25)	100	1.96
0501-SS-14-100	14.17 (360.0)	0.181 (4.6)	0.009 (0.25)	100	3.93
0501-SS-20-100	20.47 (520.0)	0.181 (4.6)	0.009 (0.25)	100	5.90
0501-SS-27-100	26.77 (680.0)	0.181 (4.6)	0.009 (0.25)	100	7.87
0501-SS-06-250	5.9 (150.0)	0.311 (7.9)	0.009 (0.25)	250	1.57
0501-SS-08-250	7.87 (200.0)	0.311 (7.9)	0.009 (0.25)	250	1.96
0501-SS-14-250	14.17 (360.0)	0.311 (7.9)	0.009 (0.25)	250	3.93
0501-SS-20-250	20.47 (520.0)	0.311 (7.9)	0.009 (0.25)	250	5.90
0501-SS-27-250	26.77 (680.0)	0.311 (7.9)	0.009 (0.25)	250	7.87

**For coated ties; replace suffix "SS" to "SSPC" in above part numbers

Tolerance: $\pm 0.03"$ (0.76mm)

Packaging: Sealed poly bag in quantities of 100, 1000

Tefzel Cable Ties Ordering Options



DTi P/N	Length inch (mm)	Width inch (mm)	Thickness inch (mm)	Tie Tensile	Bundle Diameter inch	Max Temp.
0565-050TZ-070C	7.0 (177.8)	0.178 (4.52)	0.053 (1.35)	50 lb.	1.875	302°F
0565-012TZ-040C	4.0 (101.6)	0.094 (2.39)	0.042 (1.07)	12 lb.	0.875	302°F

Tolerances: $\pm 0.03"$ (0.76mm)

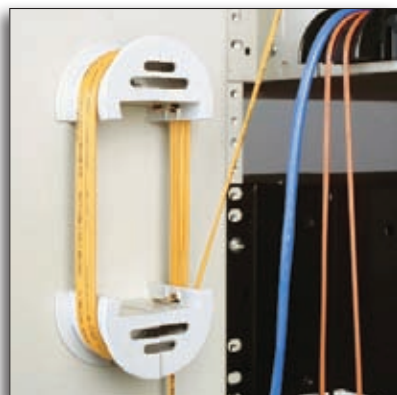
Packaging: Sealed poly bag in quantities of 100, 1000, or customer specified up to 1000 pieces.

Fast-Drop™

Fiber Bend Radius Control Module

Fast-Drop Fiber Bend Radius Control Modules provide the BICSI recommended minimum bend radius for fiber optic cables, assuring consistent data transmission. The Fast-Drop is molded of UL94 V-0 flame retardant, impact resistant polycarbonate and is rigid enough to withstand large bundle loads. NEBS compliant.

The universal Fast-Drop quickly snaps on to any panel edge up to 0.104" (2.7mm), retained by a RoHS compliant plated steel slip. It also may be screw or tab mounted to the cabinet to make service loops. Cables are easily contained with the use of our hook and loop strap. Available from stock in three containment widths: 1" (2.5cm), 1.75" (4.4cm), and 3" (7.6cm), in black or beige. Slotted side design allows for easy screw and/or stacking attachment



Service Loop/Take-up Reel
(Plate Mounting)



Patch Panel Egress
(Clip Mounting)



Fiber Bend Module
(Rail Mounting)

Features and Benefits:

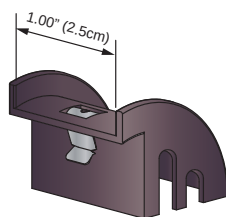
- Fast assembly without adhesives
- Contain and manage cables
- Protects cables from kinks
- Service loops mounting
- Fits within standard unit racks
- Snaps into place
- Impact resistant
- Hook and loop strap containment option
- Flame retardant per UL94 V-0
- RoHS compliant
- Three sizes, two colors
- Available from stock

Applications:

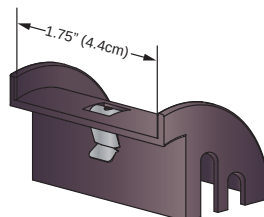
- FTTH or FTTP cabling
- Patch panels, control boxes, racks, cabinets, and enclosures
- Data centers/central offices
- Telecom switches and base stations
- Medical, x-ray, and imaging equipment
- Industrial equipment

Uses:

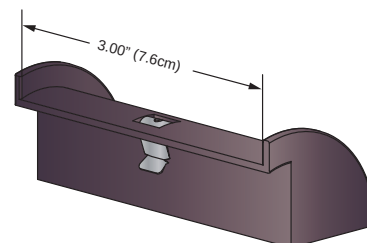
- Fiber and copper cables
- Electrical wiring
- Pneumatic and fluid tubing
- Hydraulic hoses



321-1



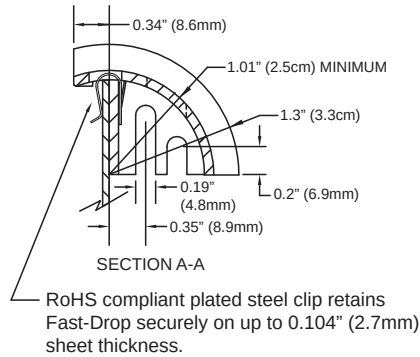
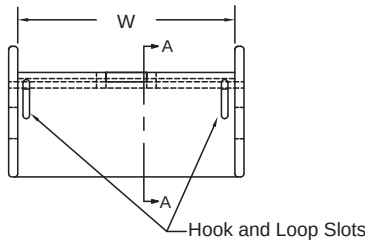
321-2



321-3

Fast-Drop Specifications and Ordering Options

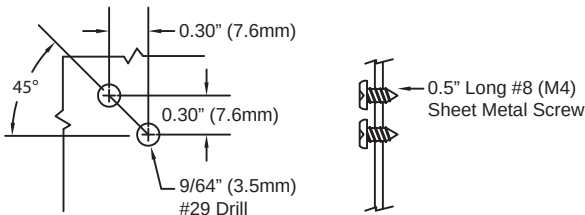
Specifications:



Material:	Polycarbonate
Flammability:	UL94 V-0
Color:	Black or Beige
Typical Wall Thickness:	0.090" (2.3mm)

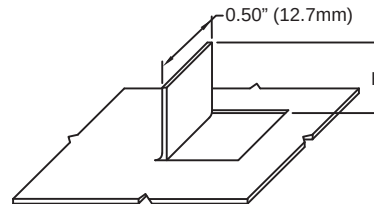
Mounting Options:

Side Screw Mounting



Drill one hole per drill pattern above. Insert first screw and mount Fast-Drop. Use Open slot to spot and drill the second hole and insert second screw.

Vertical Tab Mounting



P/N	H
321-1	0.94" (2.4mm)
321-2	1.34" (3.4mm)
321-3	1.94" (4.9mm)

Optional: Include slot tab to lock clip in place.

Part Numbers and Sizes:

Part #	Color	W Max Bundle Width		Overall Width	
		Inches	cm	Inches	cm
321-1A	Black	1.00	2.5	1.18	2.96
321-1B	Beige				
321-2A	Black	1.75	4.4	1.93	4.86
321-2B	Beige				
321-3A*	Black	3.00	7.6	3.18	8.06
321-3B*	Beige				

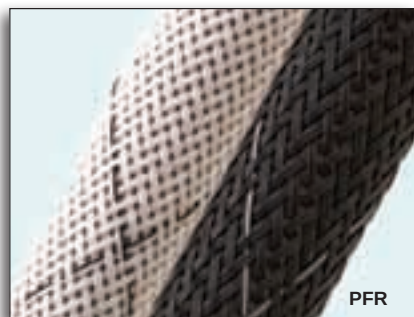
For Hook and Loop Straps add -HL to part number suffix (i.e. 321-1A-HL)

*3.00" Fast-Drop has no screw mounting slots

ProtectFast™ AERO and TELCOM

Braided Sleeving

Protect-Fast Braided Sleeving is an efficient solution allowing for easy installation of wires or bundles of cable. It is a tough, lightweight method used to contain and protect cable assemblies, hoses and wire harnesses from abrasion and cutting.



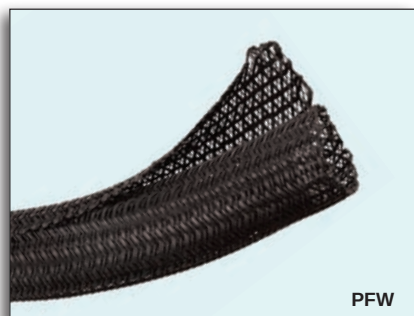
PFR

- The PFR material is MIL-202 and FAR25 approved, gasoline resistant, and has a temperature rating from -75°C to 125°C (-103°F to 257°F)
- The ECM material is FAR25 approved with low outgassing, resistant to strong acids and gasoline, and has a temperature rating from -75°C to 150°C (-103°F to 302°F)
- The PFW material is UL94 V-0 and UL VW-1 approved, solvent resistant, and has a temperature rating from -75°C to 125°C (-103°F to 257°F)
- The PSM material is FAR 25 approved, chemical resistant, and has a temperature rating from -70°C to 200°C (-94°F to 392°F)

Features and Benefits:



ECM



PFW



PSM

Feature	PFR	ECM	PFW	PSM
Usage	Aero	Aero	Aero/Telcom	Telcom
Material	Polyethylene Terephthalate Monofilament	ECTFE Copolymer Monofilament	Polyethylene Terephthalate Monofilament	Polyphenylene Sulphide
Monofilament Diameter	0.010"	0.011"	0.008" - 0.015"	0.008"
Wall Thickness	0.025"	0.028"	Variable	0.02"
Flammability Rating	UL VW-1	UL VW-1	UL94 V-0 ULVW-1	-
Industry Standard Approvals	Mil-202 FAR 25 FMVSS 302 FR-1	UL 2024 Plenum NFPA 262 Plenum FAR 25 FMVSS 302	FAR 25	FAR 25
Expansion	150% Sleeve	150% Sleeve	25% Overlap Wrap	150% Sleeve
Operating Temperature Range	-75°C to 125°C (-103°F to 257°F)	-75°C to 150°C (-103°F to 302°F)	-75°C to 125°C (-103°F to 257°F)	-70°C to 200°C (-94°F to 392°F)
Melt Temperature	250°C (482°F)	250°C (482°F)	250°C (482°F)	285°C (545°F)
Corrosion Resistance	Gasoline Engine Chemicals	Strong acids Chlorine Aqueous caustics Gasoline Engine Chemicals	Solvents Chemicals	High Chemical Resistance All solvents below 200°C (392°F)
Abrasion Resistance	High	Medium	Medium	Medium
Recommended Cutting	Hot Knife			
Outgassing	Medium	Low	Medium	Low
Available Colors	White w/ Black Tracer Black w/ White Tracer	White w/ Black Tracer Black w/ White Tracer	Black w/ White Tracer Military Green	Black Natural

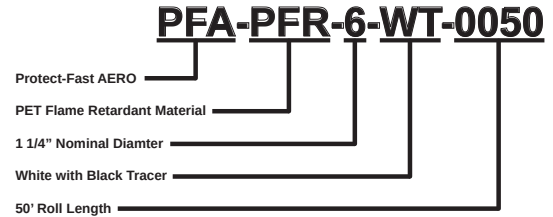
AERO and TELCOM Protect-Fast™ Braided Sleeving

Protect-Fast AERO and TELCOM Product Options

Protect-Fast PFR Braided Sleeving

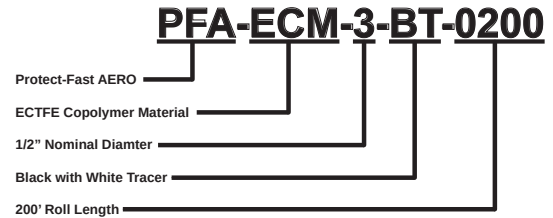
DTi Part No.	Nominal Size*	Expansion Range	Bulk Roll Sizes	Mini Roll Sizes	Available Colors
PFA-PFR-1	1/4"	1/8" - 7/16"	1000'	200'	Black w/ White Tracer
PFA-PFR-3	1/2"	1/4" - 3/4"	500'	100'	
PFA-PFR-4	3/4"	1/2" - 1 1/4"	250'	75'	
PFA-PFR-6	1 1/4"	3/4" - 1 3/4"	250'	50'	White w/ Black Tracer
PFA-PFR-7	1 1/2"	1" - 2 1/2"	200'	40'	
PFA-PFR-9	2"	1 1/2" - 3 1/2"	200'	50'	

Order Examples



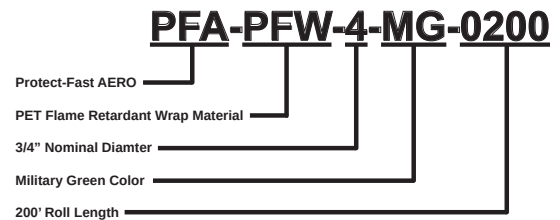
Protect-Fast ECM Braided Sleeving

DTi Part No.	Nominal Size*	Expansion Range	Bulk Roll Sizes	Mini Roll Sizes	Available Colors
PFA-ECM-1	1/4"	1/8" - 7/16"	1000'	200'	Black w/ White Tracer
PFA-ECM-2	3/8"	3/16" - 5/8"	500'	125'	
PFA-ECM-3	1/2"	1/4" - 3/4"	500'	100'	
PFA-ECM-4	3/4"	1/2" - 1 1/4"	250'	75'	White w/ Black Tracer
PFA-ECM-6	1 1/4"	3/4" - 1 3/4"	250'	50'	
PFA-ECM-9	2"	1 1/2" - 3 1/2"	250'	50'	



Protect-Fast PFW Braided Wrap

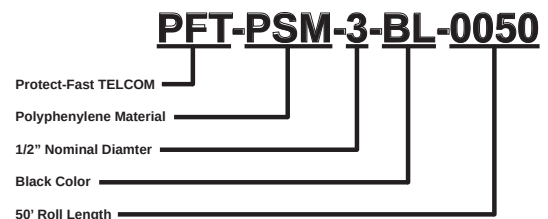
DTi Part No.	Nominal Size	Expansion Range	Bulk Roll Sizes	Mini Roll Sizes	Available Colors
PFA-PFW-0	1/8"	-	400'	100'	Black with White Tracer Military Green
PFA-PFW-1	1/4"	-	200'	100'	
PFA-PFW-3	1/2"	-	150'	75'	
PFA-PFW-4	3/4"	-	100'	50'	
PFA-PFW-5	1"	-	100'	50'	
PFA-PFW-7	1 1/2"	-	75'	25'	
PFA-PFW-9	2"	-	50'	25'	



*Other sizes available for ECM, PSW, and PFR material

Protect-Fast PSM Braided Sleeving

DTi Part No.	Nominal Size	Expansion Range	Bulk Roll Sizes	Mini Roll Sizes	Available Colors
PFT-PSM-0	1/8"	3/32" - 1/4"	1000'	225'	Black Natural
PFT-PSM-1	1/4"	1/8" - 7/16"	1000'	200'	
PFT-PSM-3	1/2"	1/4" - 3/4"	500'	100'	
PFT-PSM-4	3/4"	1/2" - 1 1/4"	250'	75'	
PFT-PSM-6	1 1/4"	3/4" - 1 3/4"	250'	50'	
PFT-PSM-8	1 3/4"	1 1/4" - 2 3/4"	200'	30'	
PFT-PSM-9	2"	1 1/2" - 4"	200'	30'	



PF Braided Sleeving Installation Tool

DTi Part No.	PF14	PF12	PF34	PF1	PF112
Sleeve Size	1/4"	1/2"	3/4"	1"	1 1/2"

DTi-Ti's

Hook and Loop Wrap Strap

The Hook and Loop Wrap Strap is a self gripping fastener that offers a neat and secure way to form a tie or a strap, typically used in cable and fiber bundling. This strap features UL94-V2 compliance.



Features and Benefits:

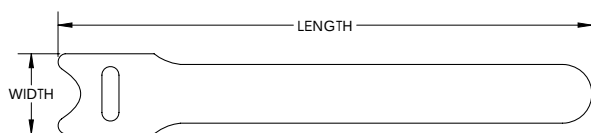
- Flame Retardant per UL94-V2
- ROHS Compliant
- Burn Resistance per MVSS302

Applications:

- Cable and Fiber Management
- Gaming Equipment
- Telecom
- Automotive
- HVAC
- General Industrial

Hook Specifications

Material: Nylon	
Peeling Strength 0 time (g/cm)	>50
Shearing Strength 0 time (g/cm ²)	>850
Peeling Strength >1000 times (g/cm)	>30
Shearing Strength >1000 times (g/cm ²)	>800
Declining Rate >3000 times	<50%
Temperature	-20 - 60°C
Acid Spotting	Bad
UV Testing	Good
Phenolic Yellowing	Bad
Melting Point (°C)	250 - 270



HLWS-0.75-5.0-BK

Width _____

Length _____

Color: Black _____

Tension Strength Testing Data

Diameter of Testing Tool	Width	Wrap Method	Tension Strength (kg)
9.5	12.5	One Circle Full Wrap	43.49
20		Half Circle Wrap	36.13

The Hook and Loop cable management strap is a self gripping fastener that offers a neat and secure way to bundle cables and cords. The Hook and Loop Strap wraps around cables and latches on its opposing side for secure containment. The Hook and Loop Strap is made from UL94 flammability rated material.

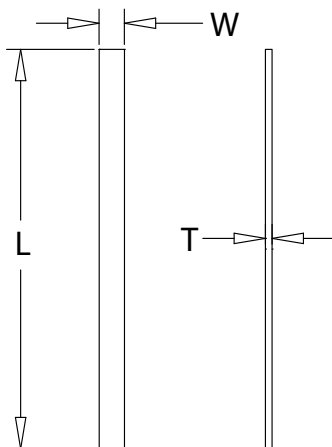


Features and Benefits:

- RoHS compliant
- Flame retardant per UL94 V-2
- Burn resistant per MVSS 302
- Fire and smoke resistant per FAR 25.853F, part (a), (l), (i) vertical 60 second burn and (ii) 12 second burn
- Acceptance per NEC 300-22, paragraph (c) and (d)
- Load capacity: 18lbs
- Contact area: 0.73in² (4.84cm²)

Applications:

- Automotive
- Cable management
- Fiber management
- Data center installations
- Gaming equipment
- Aircraft
- Air handling equipment
- Telecommunications
- Medical equipment
- Appliances



Part Number	W Width inches (mm)	T Thickness inches (mm)	L Length inches (mm)	Pieces per reel
321L4.5	0.38 (9.6)	0.1 (2.54)	4.5 (114.3)	1600
321L6.0	0.38 (9.6)	0.1 (2.54)	6.0 (152.0)	1200
321L9.0	0.38 (9.6)	0.1 (2.54)	9.0 (228.6)	800

Packaging: Perforated lengths on reels of 600 ft. Custom sizes available
Material: Polypropylene hook laminated to a nylon loop
Color: Black



DTi offers a variety of cable tie tools for tensioning, removal, or wire stripping. The tension and cutoff tools quickly apply tension and cut off excess cable tie material without leaving sharp edges while also eliminate snags, cuts, and abrasions on cables.

The cable tie removal tool provides maximize natural hand contraction motion, assisted with an auto return spring. Works with all plastic cable tie strap widths or lacing cords and 12 to 22 solid and stranded gauge wire

Cable Tie Tension Tools

8100TT: The most cost effective. Quickly applies tension and cuts excess cable tie material with a twist of the tool.



8200TT: Automatically cuts off excess cable tie material or selected tension setting. Produces consistent tension from tie to tie with one easy pull of the trigger.

8300TT: Designed for larger cable ties with tensile strength greater than 50lbs and cuts off cable tie material with one squeeze of the handle.

8900TT: Stainless steel tool quickly applies tension and cuts off excess cable tie material automatically when setting is achieved with no sharp metal protrusions.

Cable Tie Removal Tools



8100RT: The cable tie removal tool provides maximize natural hand contraction motion, assisted with an auto return spring. Features a safety tip to remove cable tie without cutting into bundled wires.

8200RT: Includes the same features as the 8100RT with the added ability to strip 12-22 gauge wire.

EMI/RFI Shielding

G Series
Fabric over Foam Gaskets



FS Series
Conductive Foam Cushion Gasket

ST, DT, and MT Series
Single and Double Sided Conductive Tapes



FA Series
RF Absorber Material

S Series
Stamped Finger Gaskets



DTIM Series
Thermal Interface Material

Device Technologies' Ground-Fast grounding system offers a variety of configurations to quickly attach a lid or cover to a panel, protecting printed circuit boards and electronics components. The fastener combines mounting clips, which quickly snap into holes to create an electrical ground contact from the lid to the panel.

Features and Benefits:

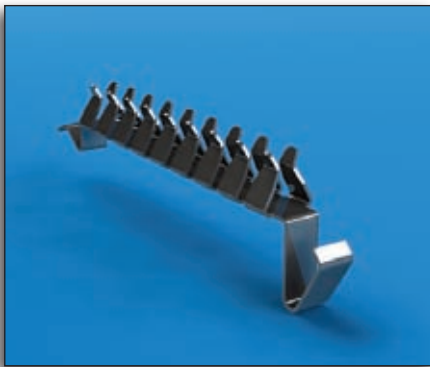
- Flush surface mounting
- Fast snap-in or solder attachment
- Fast removal of lid from panel
- High closure force
- High tensile strength

Electrical Resistivity:

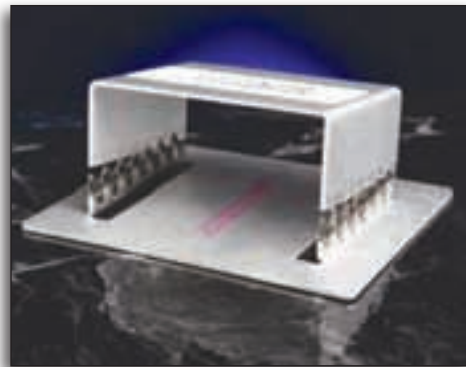
- $28.4\mu\Omega\text{-in. @ } 68^\circ\text{F}$ ($72\mu\Omega\text{-cm @ } 20^\circ\text{C}$)

Material:

- 304 Stainless Steel



07115-1



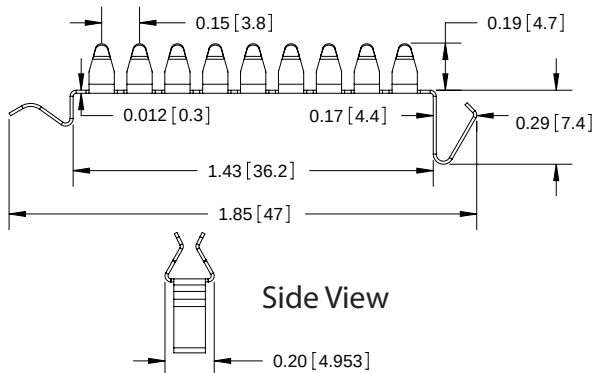
07115-2 & 07115-3



07115-4

Heel & Toe Clip Style

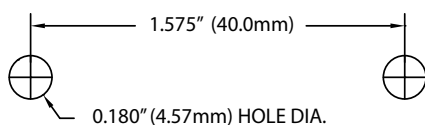
07115-1



Mounting Dimensions:

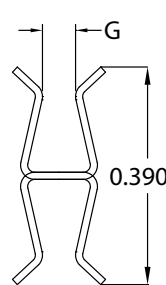
- Clip hole diameter: 0.180in. (4.0mm)
- Panel thickness: 0.060in. (1.52mm)

Mounting

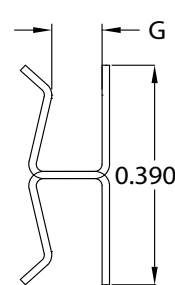


Universal Style

07115-2

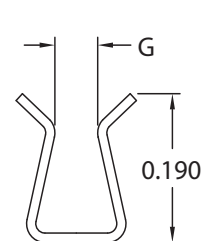


07115-3



Continuous Style

07115-4



Product Number	Product Size	Gap Inches
07115-2 07115-3 07115-4	0	0.020 - 0.030
	1	0.029 - 0.045
	2	0.044 - 0.056
	3	0.055 - 0.069
07115-4 ONLY	4	0.069 - 0.090
	5	0.089 - 0.114
	6	0.113 - 0.130

*Various lengths available, consult factory for details

Device Technologies' Conductive Silicone gasketing can be used where high conductivity, excellent shielding, and long term stability is needed. The conductive silicone is filled with metal filler and is manufactured in molded types, extruded types, and sheets.



Features and Benefits:

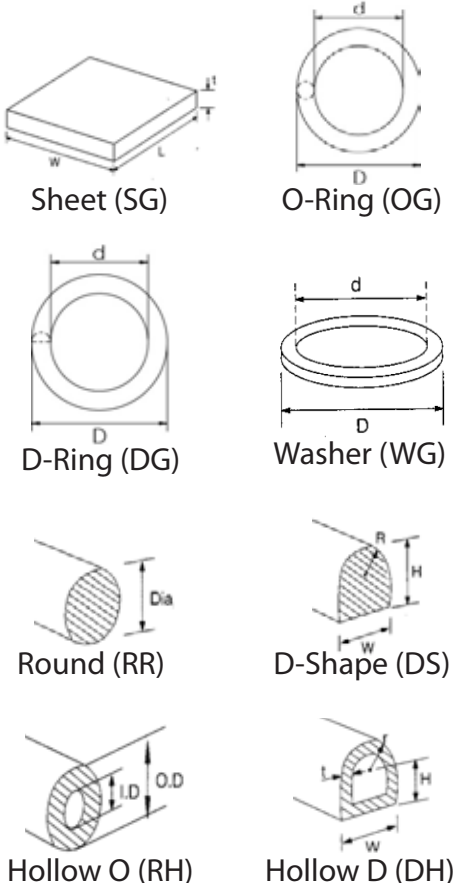
- UL94 V-0
- Excellent electrical conductivity
- Made from durable conductive silicone
- RoHS Compliant and Halogen Free

Applications:

- Telecommunications
- Navigation systems
- Entertainment systems
- Satellite radio receivers
- Medical equipment

Specification	Silver coated Copper	Nickel coated Graphite
Volume Resistivity ($\Omega \cdot \text{cm}$)	0.02	0.10
Shielding Effectiveness (dB)	>60	>40
Specific Gravity	3.7 (± 0.3)	2.0 (± 0.3)
Hardness (Shore A)	65 (± 5)	60 (± 5)
Tensile Strength (kgf/cm^2)	30 (430 psi)	20 (285 psi)
Tear Strength (kN/m)	6	6
Elongation (%)	200	200
Service Temp. ($^{\circ}\text{C}$)	-50 ~ 120	-50 ~ 120
Vertical Thermal Conductivity ($\text{W/m}^{\circ}\text{K}$)	1.1	0.8
Horizontal Thermal Conductivity ($\text{W/m}^{\circ}\text{K}$)	1.3	1.6

Gasket Shapes



Part Number Convention:

E-AA-TTT-BB-WWW-LLL

Convention	Linear	Ring
AA	Shapes - RR, DS, RH, DH, SG	Shapes - OG, DG, WG
TTT	Thickness	
BB	AG - Silver Coated Copper Material	
	NG - Nickel Coated Graphite Material	
WWW	Width	Outer Diameter
LLL	Length	Inner Diameter

*All dimensions are in millimeters

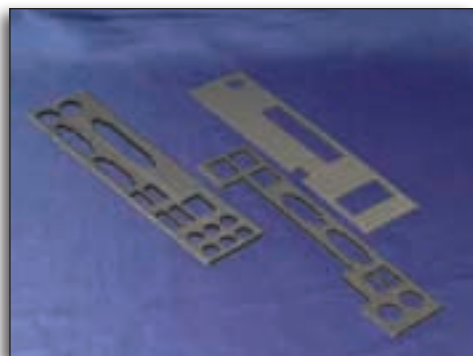
Part Number Example

E-DS-5.50-AG-8.25-1000

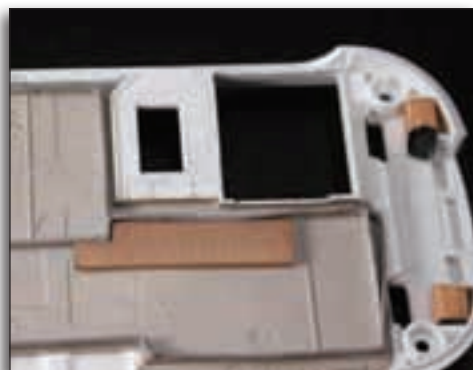
E Series Silicone
D-Shape Gasket
Thickness/Height: 5.50mm
Material: Silver Coated Copper
Width: 8.25mm
Length: 1000mm

DTi offers the G Series Conductive Fabric Over Foam Gaskets for a wide variety of EMI shielding applications. The G Series consists of a conductive fabric on a highly compressed polyurethane foam core with a conductive adhesive tape. Excellent flexibility with superior adhesive strength guarantee a precise fit on uneven surfaces.

DTi's G Series also offers a gold fabric option, providing increased conductivity and minimum oxidation over the nickel or silver fabrics.



Backplane I/O



Mobile phone



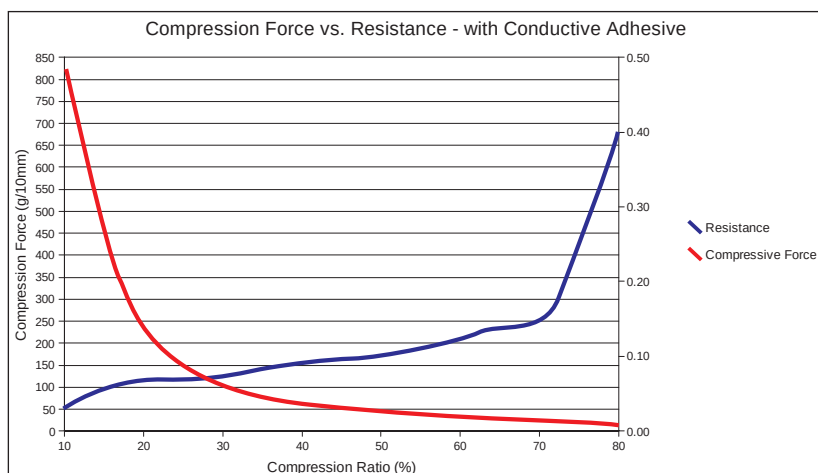
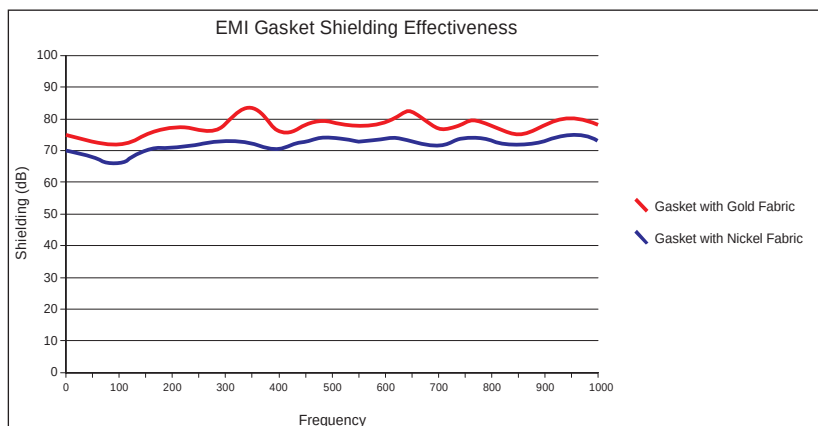
Various profile options

Features and Benefits:

- UL94 V-0 flammability rating
- RoHS compliant
- Excellent flexibility
- Superior adhesive tape
- Easy to cut and install
- Available in customer specified width & height
- Std. length - 1 meter or cut to length

Applications:

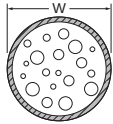
- Mobile phones
- Backplanes
- Navigation systems
- Entertainment systems
- Satellite radio receivers
- Telecommunication systems
- I/O panel connector



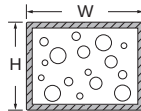
G Series Fabric Over Foam Ordering Options

Shape Options:

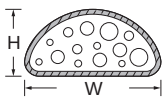
RR - Round



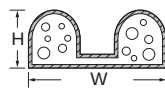
R - Rectangle



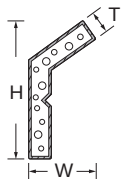
DS - D Shape



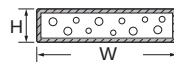
DD - Double D Shape



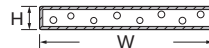
FL - Folding Leaf



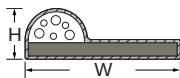
FR - Flat Rectangle



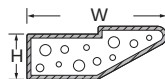
IO - Wide I/O



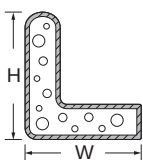
PS - P Shape



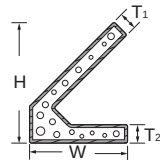
KE - Knife Edge



LS - L Shape



CF - C Fold



Sponge Options:

Sponge Part Number	Sponge Type
45B	45kg/m ³ PU Foam (Black)
32B	32kg/m ³ PU Foam (Black)
45Q	45kg/m ³ Halogen Free PU Foam (Brown)
32Q	32kg/m ³ Halogen Free PU Foam (Brown)

Fabric Options:

Fabric Part Number	Fabric Type
GF	Gold Fabric
NFW	Plain-Woven Nickel Fabric
NFR	Ripstop Nickel Fabric
NFN	Non-Woven Nickel Fabric

Hotmelt Options:

Hotmelt Part Number	Hotmelt Type
H	Standard Hotmelt
F	Flame Retardant Hotmelt
Z	Halogen-Free Flame Retardant Hotmelt

Adhesive Options:

PSA Part Number	PSA Type
23	Conductive Fabric Tape
23Z	Conductive Halogen-Free, Flame Retardant Fabric Tape
A	Conductive Aluminum Tape
AFZ	Conductive Halogen-Free, Flame Retardant Aluminum Tape
N	Without PSA

Position of Adhesive

Position Code	Description
C	Center
B	Both Sides
S	Side
D	Custom

Ordering Example:

G-45QGFZ-3.0-0.8-1.8-AFZC1.0-R

(1) (2) (3)(4) (5) (6) (7) (8) (9)(10) (11)

- (1) - G Series Fabric Over Foam
- (2) - 45kg/m³ Brown Halogen-Free Polyurethane Foam
- (3) - Gold Fabric
- (4) - Halogen-Free, Flame Retardant Hotmelt
- (5) - Width: 3.0mm
- (6) - Height: 0.8mm
- (7) - Length: 1.8mm
- (8) - Adhesive: Halogen Free, Flame Retardant Aluminum Foil Tape
- (9) - Adhesive Position: Center
- (10) - Adhesive Width: 1.0mm
- (11) - Shape: Rectangle

Shield-Fast™

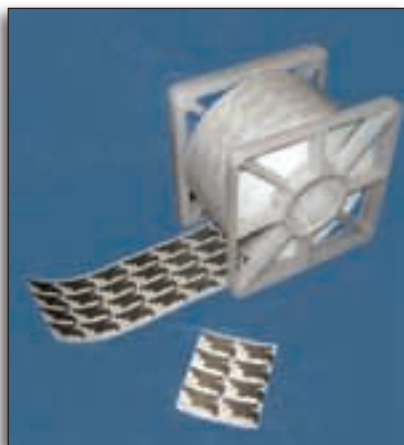
FS Series Conductive Cushion Gasket

Conductive cushion gaskets offer an innovative approach to traditional shielding and grounding by providing X, Y and Z axis conductivity which enhances the shielding effectiveness. This is required to meet the increasing microprocessor speeds of today's computer, telecommunications and aerospace equipment.

DTi's FS Series Conductive Cushion Gaskets have a basic construction of Ni-Cu plated polyolefin (F01) foam, laminated with conductive fabric. Available in roll, sheet, or custom die cut forms.



Mobile phone grounding/shock pad



Die cut solution on Roll Caddy



Raw sheet stock (Rolls not pictured)

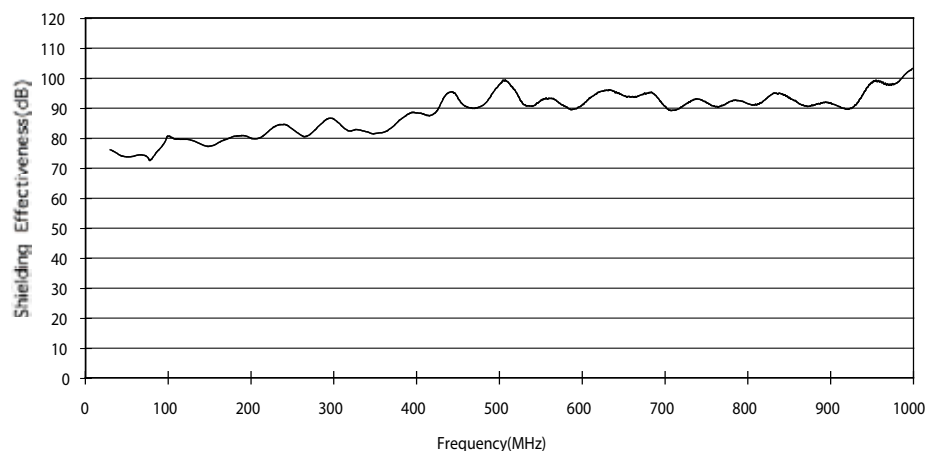
Features and Benefits:

- Superior shielding effectiveness combined with Shock Absorption
- Excellent conductivity-deflection rate
- Various thicknesses available
- Easy installation with or without conductive PSA
- Wide temperature capability
-30°C to 90°C

Applications:

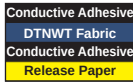
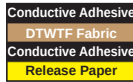
- Wireless device displays and speaker cutouts
- Grounding between PCB and chassis
- PCI bracket
- Medical equipment
- Telecommunication equipment
- Automotive
- Appliances
- Computer and Servers

Typical Shielding Effectiveness

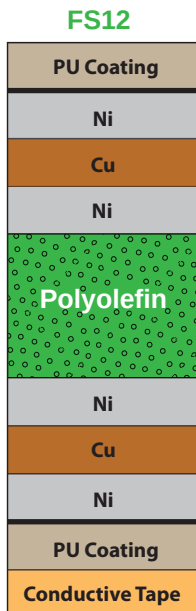


FS Series Specifications and Ordering Options

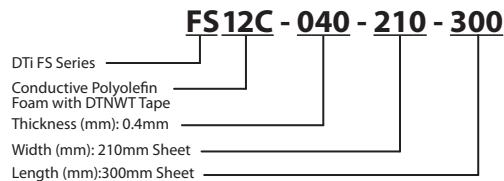
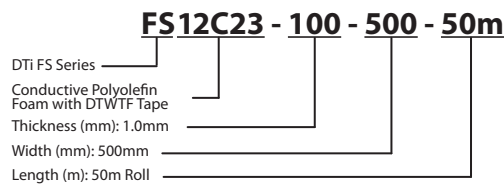
Conductive Fabric Material

Specification	FS12C	FS12C23
Foam Type	F01	23F01
Foam Description	Conductive Polyolefin Fabric Foam with Ni-Cu-Ni and high strength modified conductive tape	Conductive Polyolefin Fabric Foam with Ni-Cu-Ni and high strength modified conductive tape
Tape Type	Non Woven Nickel Fabric Tape 	Woven Nickel Fabric Tape 
Contact Resistivity (Ω/sq.)	Max 0.1	
Shielding Effectiveness (dB)	Min. 60	
Adhesive Strength (gf/25mm)	Min. 1000	
Thickness Options mm (inches)	0.2 (0.008) ~ 1.5 (0.059)	0.2 (0.008) ~ 1.5 (0.059)

Specification: Foam and Tape Structure



Ordering Examples



Also available with non-conductive adhesive tape

Part numbers:
FS12N, FS12N23

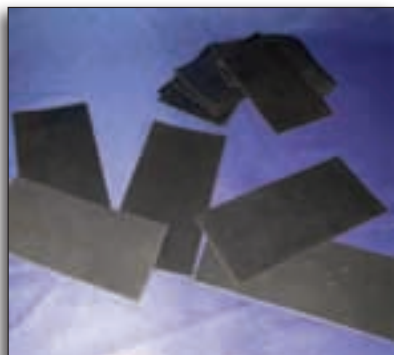
Conductive Foam Properties

Property	Polyolefin Foam
Density	28.1 lb/ft³ (450 kg/m³)
Tensile Strength	583 psi (40.0 kgf/cm²)
Elongation	≥31%
Compression Set	≤50%
Flammability	None

Packaging Options:

- Sheets - 210mm x 300mm
- Custom Die Cut
- Rolls

DTi offers the FA Series RF Absorber Materials for the suppression of electromagnetic waves in electronic devices. The FA Series covers a wide frequency range (10MHz ~ 18GHz) to provide excellent suppression of high frequency radiated noise, conduction noise, and electrical surge. The FA Series RF Absorber Material accomplishes this by absorbing electromagnetic waves into heat and suppresses reflected waves. The material is thin, lightweight, and flexible and can be applied to a variety of applications with the adhesive tape. The FA Series is available in sheet or roll form but can be die cut to custom shapes and sizes.



Sheet stock

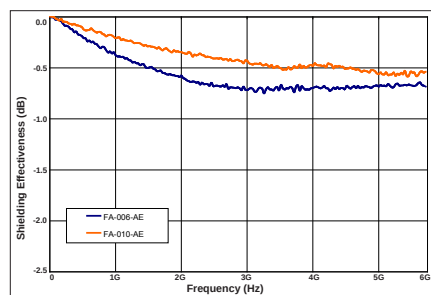
Features and Benefits:

- Wide frequency range: 10MHz to 18GHz
- Thin, lightweight, and flexible
- High electrical resistance
- Excellent internal interference suppression
- Easily die cut to custom specifications

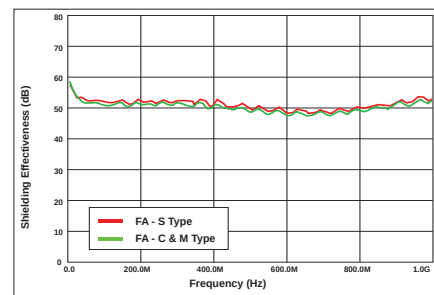
Applications:

- Personal computers
- Mobile phones
- RFID Metal Tags
- Military equipment
- Consumer electronics
- Appliances
- Laboratory instrumentation
- Telecommunications

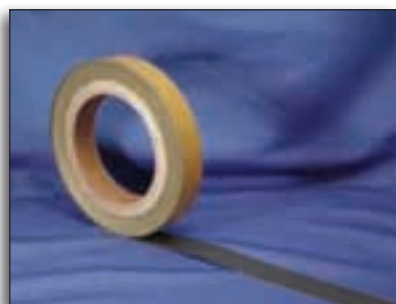
Typical Absorption and Shielding Performance:



Typical Absorption in A Type Construction



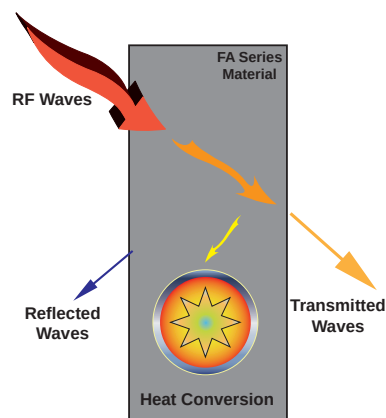
Typical SE in S, C, & M Type Construction



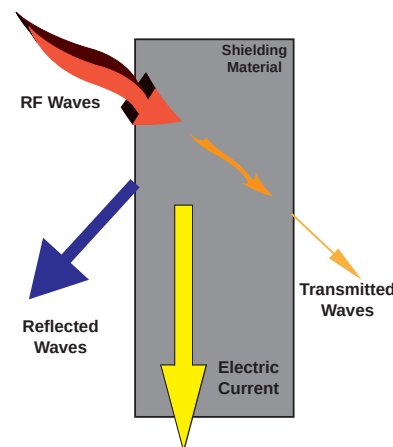
Roll Stock

Concepts of Absorption and Shielding:

FA Series Absorber Material



Shielding Material



RFID Absorber

FA Series Specifications and Options

	C Type		M Type		A Type		S Type
Thickness (mm)	0.11	0.15	0.11	0.15	0.08	0.12	0.05
Adhesive Tape	A Type: 0.10mm A1 Type: 0.05mm				A2 Type: 0.03mm A3 Type: 0.02mm		
Frequency Range	10MHz ~ 18 GHz						
Service Temp °C (°F)	-20° ~ 120° (-4° ~ 248°)						
Shielding Effectiveness dB (30MHz ~ 1GHz)	Min. 40				-		Min. 40
Surface Resistance Ω	Min. 1.0x10 ¹² (Insulator)						
Standard Sizes	210mm x 20m (Roll) 210mm x 300mm (Sheet)						

* Call factory for RFID frequency and build thickness options

Tape Layer Structure

M-Type

Insulated Layer
Absorbing Layer
Shielding Layer
Adhesive Tape

C-Type

Insulated Layer
Shielding Layer
Absorbing Layer
Adhesive Tape

S-Type

Insulated Layer
Shielding Layer
Adhesive Layer

A-Type

Insulated Layer
Absorbing Layer
Adhesive Layer

Ordering Examples

FA-011-CI-210-300-A

FA Series
Thickness: 0.11mm
Structure: C-Type insulated
Width: 210mm
Length: 300mm sheet
Adhesive Tape: A Type, 0.10mm thick

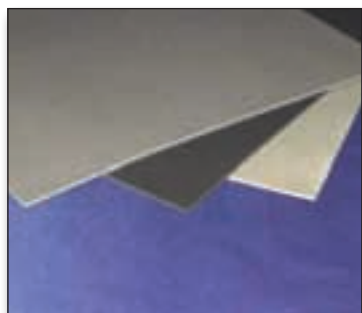
FA-015-MI-210-20M-A1

FA Series
Thickness: 0.15mm
Structure: M-Type insulated
Width: 210mm
Length: 20m roll
Adhesive Tape: A1 Type, 0.05mm thick

Absorber-only sheets available. Please Customer Service for information and samples.

The performance of electronic devices is constantly improving but with this evolution comes greater power consumption and heat generation. If heat cannot escape efficiently, the performance of the device suffers. To transfer heat effectively, the introduction of DTIM Thermal Interface Materials becomes necessary. DTIM material properties combine high thermal conductivity, flame-retardant properties for heat resistance, and electrical insulation. These requirements are becoming very important qualifications in the electronics industry.

Silicone based thermal interface materials contain a high ratio of thermally conductive ceramic fillers. They exhibit outstanding thermal conductivity because they conform well in the gap between the heat generating device and the heat-sink.



Features and Benefits:

- UL94 V-0 flammability rated
- Highly compressible
- Low thermal impedance
- Inherently sticky, but optional adhesive tape available
- Stable from -30°C to 200°C

Applications:

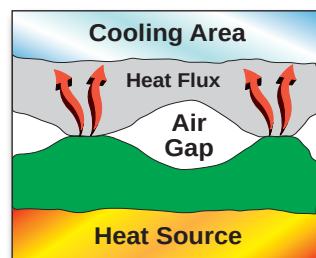
- Micro Processors
- Memory Chips
- RDRAM Modules
- High Speed Storage Devices
- Telecommunications Hardware
- Automotive Engine Control Units
- Cooling Components to the chassis or frame

How DTIM thermal interface materials work:

DTIM G0, G1, & G2 Gels and Sheet:

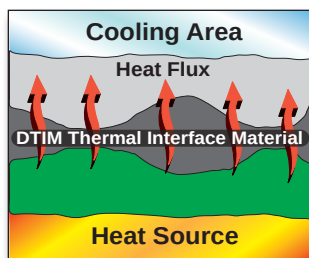
Without DTIM material contact between two surfaces can contain up to 90 percent air filled voids which resists heat transfer.

Without DTIM material



Adding DTIM G0, G1, or G2 material closes air filled voids and allows for greater heat transfer.

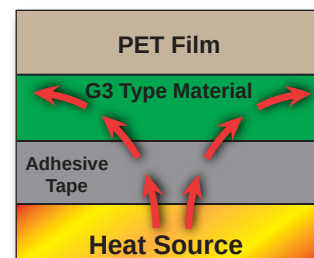
With DTIM material



DTIM G3 Sheet:

DTIM G3 material intercepts vertical heat transfer and spreads heat horizontally.

With DTIM G3 material



DTIM Thermal Interface Material Specifications and Ordering Options

G0, G1, & G2

Characteristic	DTIM G0 Type	DTIM G1 Type	DTIM G2 Type
Type	Sheet	Gel	
Thickness (mm)	0.1 ~ 0.35	0.5 ~ 10.0	0.2 ~ 10.0
Durometer	60 (Shore A)	< 40 (Shore OO)	60 (Shore OO)
Color	White	Gray	
Volume Resistivity (Ω·cm)	1.0 x 10 ¹¹		
Voltage Breakdown (kV)	5.1	> 6	5.1
Thermal Conductivity (W/mk)	Min. 4.0	Min. 2.0	Min. 1.5
Temperature Range	-30°C ~ 200°C (-22°F ~ 392°F)		
Flammability Rating	UL94 V-0		

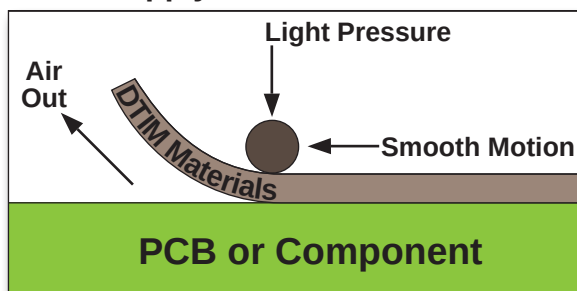
G3

Characteristic	DTIM G3 Type
Type	In-Plane Sheet
Standard Sizes	Roll (500mm x 25mm)
	Sheet (210mm x 300mm)
Thickness (mm)	0.13 ± 0.02
	0.16 ± 0.02
	0.18 ± 0.03
Color	Black
Vertical Thermal Conductivity (W/mk)	Max 0.5
Horizontal Thermal Conductivity (W/mk)	Max 8.0
Resistivity ($\Omega \cdot \text{cm}$)	Non-Conductive
Service Temperature	-10°C ~ 120°C (14°F ~ 248°F)
Flammability Rating	UL94 V-0

G3 Layers

PET Film (0.08mm)	0.15mm Thickness
In-Plane Sheet (0.05mm)	
Adhesive Tape (0.02mm)	
PET Film (0.08mm)	0.19mm Thickness
In-Plane Sheet (0.08mm)	
Adhesive Tape (0.03mm)	
PET Film (0.08mm)	0.26mm Thickness
In-Plane Sheet (0.08mm)	
Adhesive Tape (0.10mm)	

How to Apply



Ordering Options

DTIM-TTT-Gx-WWW-LLL-YY-ZZ

Serial No.:	DTIM
TTT:	Thickness (001 is 0.10mm)
Gx:	G series type (G0, G1, G2, G3)
WWW:	Width (100 is 10.0mm)
LLL:	Length (300 is 30.0mm)
YY:	Optional Adhesive Tape - A1 (0.1mm), A2 (0.03mm), A3 (0.01mm), AT (0.05mm Al foil tape), NT (without tape)
ZZ:	Special Options - No Code (standard rectangle), DC (Die Cut - G0 & G3 only), RR (Roll - G3 Only), PR (Pressed - G1 & G2 only), NP (Non Pressed - G1 & G2 only)

Shield-Fast™

ST & DT Series Conductive Fabric Tapes

DTi's Conductive Fabric Tapes are composed of a conductive substrate and adhesive. They offer a thin, lightweight, and flexible shielding design. The ST and DT series' pressure sensitive adhesives (PSA) are produced using highly conductive adhesives either on their own or combined with conductive textiles. The conductive PSA offers superior mechanical, electrical and adhesive properties. ST and DT Fabric Tapes are ideal for sealing seals and wrapping cables for shielding and grounding applications.



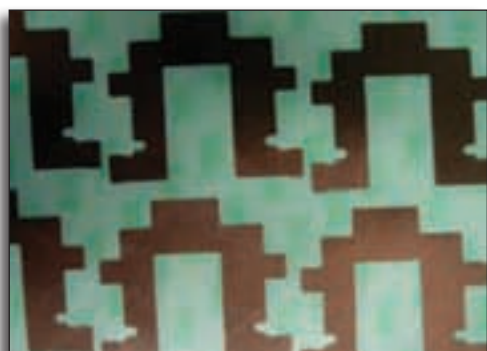
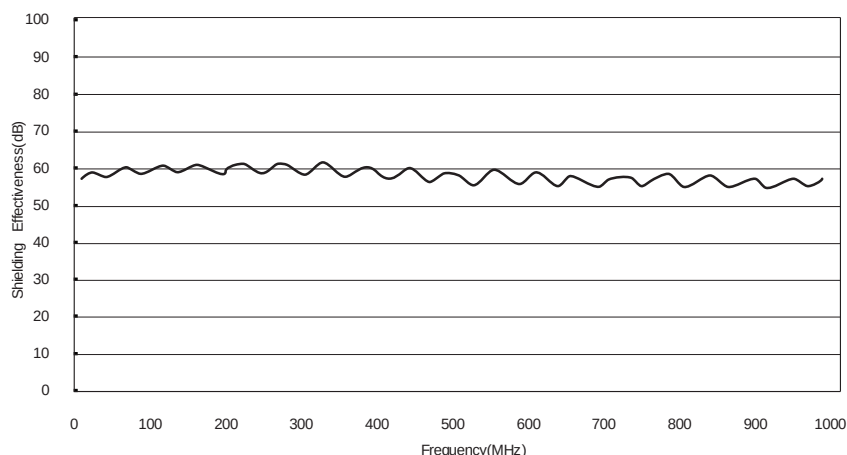
Features and Benefits:

- Excellent shielding effectiveness
- Highly flexible
- Lengths of 25 or 50 meters
- Optional flame retardant layer
- Can be die cut to custom shapes

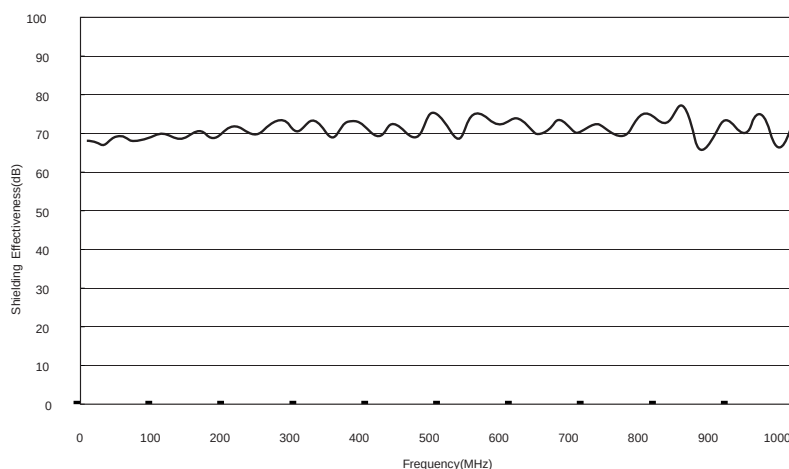
Applications:

- Computer
- Telecommunications
- Military
- General electronics
- Medical equipment
- Automotive

Typical Shielding Effectiveness of DT Series



Typical Shielding Effectiveness of ST Series:



Shield-Fast™

ST & DT Series Conductive Fabric Tapes

Single Sided Tape Specifications

DTi Part Number	Structure	Fabric Type	T Thickness inches mm		W Width inches mm		L Length feet m		Contact Resistivity (Ω/sq.)	Adhesive Strength (gf/25mm)
STWMF007	Conductive Fabric Conductive Adhesive Release Paper	Thin Nickel	0.0028	0.07	39.37	1000	164	50	<0.03	>800
STRF012	Conductive Fabric Conductive Adhesive Release Paper	Ripstop Nickel	0.0047	0.12	39.37	1000	164	50	<0.10	>900
STRF012N	Conductive Fabric Non-Conductive Adhesive Release Paper	Ripstop Nickel	0.0047	0.12	39.37	1000	164	50	-	>1000
STWMF013	Conductive Fabric Conductive Adhesive Release Paper	Woven Nickel	0.0051	0.13	39.37	1000	164	50	<0.1	>900
STWMF013N	Conductive Fabric Non-Conductive Adhesive Release Paper	Woven Nickel	0.0051	0.13	39.37	1000	164	50	-	>1000
STRF014	Conductive Fabric Conductive Adhesive Release Paper	Ripstop Nickel	0.0055	0.14	39.37	1000	164	50	<0.2	>850

Double Sided Tape Specifications

DTi Part Number	Structure	Fabric Type	T Thickness inches mm		W Width inches mm		L Length feet m		Contact Resistivity (Ω/sq.)	Adhesive Strength (gf/25mm)
DTWMF008	Conductive Adhesive Conductive Fabric Conductive Adhesive Release Paper	Thin Nickel Fabric	0.0031	0.08	19.69	500	164	50	<0.03	>1000
DTNWT11	Conductive Adhesive Conductive Fabric Conductive Adhesive Release Paper	Non-Woven Nickel	0.0043	0.11	39.37	1000	164	50	<0.05	>1000
DTWTF011	Conductive Adhesive Conductive Fabric Conductive Adhesive Release Paper	Conductive Fabric	0.0043	0.11	39.37	1000	164	50	<0.05	>1000
DTRF011	Conductive Adhesive Conductive Fabric Conductive Adhesive Release Paper	Thin Nickel Ripstop Fabric	0.0026	0.065	19.69	500	164	50	<0.03	>1000

Additional Material Options

- Thicknesses range from 0.06mm ~ 0.68mm
- Flame retardant layer
- Conductive or Non-Conductive Adhesive
- Multiple layers of fabric
- Polyester film top layer
- Custom width rolls

Ordering Examples

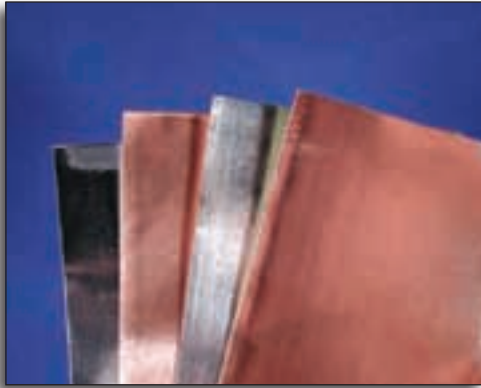
 DTNWT11-210-300 DTi Serial Number Fabric: Non-Woven Nickel Thickness: 0.12mm Sheet Thickness: 210mm Sheet Length: 300mm	 STRF012N-025-50M DTi Serial Number Fabric: Nickel Ripstop Thickness: 0.12mm Non-Conductive Adhesive Roll Width: 25mm Sheet Length: 50m
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Fabric Types

Fabric Type	Notes
Plain Woven Nickel Fabric	
Ripstop Nickel Fabric	
DTY Nickel Fabric	Draw Thread Yarn Fabric
Non-Woven Nickel Fabric	
Gold Fabric	Gold Coated Nickel Fabric
Low Resistivity Nickel Fabric	≤0.03 Surface Resistivity
Thin Nickel Fabric	0.05mm thickness
Silver Fabric	Silver Coated Nickel Fabric

Custom layer configurations available. Contact Customer Service for information and samples.

DTi offers an extremely broad range of metal foil based conductive adhesive tapes. The SMT and DMT Series Metal Foil Tapes are produced using highly conductive adhesives either on their own or combined with a variety of metal foils. The SMT and DMT Series adhesive tapes have superior mechanical, electrical, and adhesive properties. These characteristics provide a thin, lightweight, and flexible shielding design.

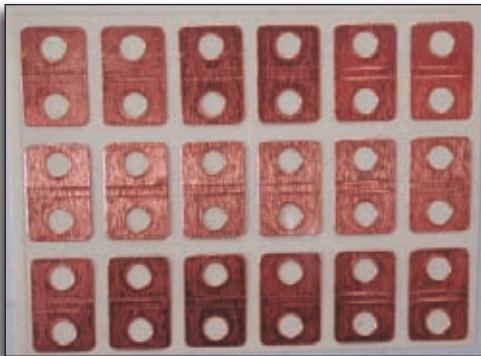


Features and Benefits:

- Highly flexible
- High conductivity
- Excellent shielding effectiveness
- Copper or aluminum foils
- Corrosion resistant
- Single or double sided construction

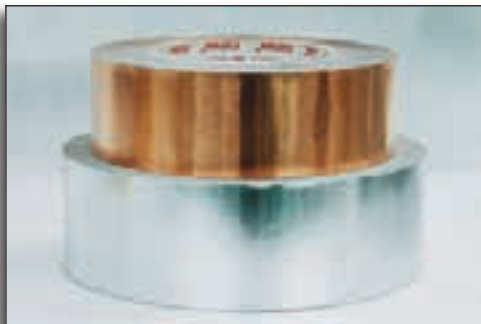
Applications:

- Wire harnesses
- Grounding
- Sealing seams

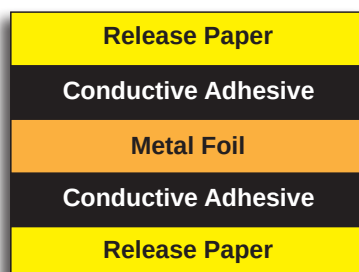


Application Techniques:

- Bonding surfaces must be clean and dry. Isopropyl alcohol is recommended as a cleaning agent.
- Bond strength can be increased by applying ST Series PSA firmly with a roller or finger pressure to exclude air entrapment.
- Adhesion is optimized when the substrates are flat or conformable.
- Adhesion increases after application, up to 24 hours later, due to increased wetting by the tape.
- Most metal surfaces give enhanced electrical performance with ST Series PSA by lightly roughing the surface.
- ST Series PSA should be applied between 60°F - 100°F (15°C - 38°C). Tape application below 50°F (10°C) is not recommended.
- Warming the substrates to 100°F (38°C) facilitates adhesion. Once properly applied, low temperature holding power is generally satisfactory.



DMT Construction



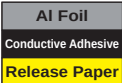
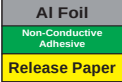
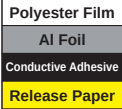
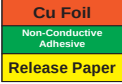
SMT Construction



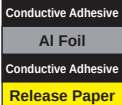
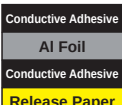
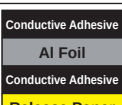
Shield-Fast™

SMT & DMT Series Metal Foil Adhesive Tapes

Single Sided Tape Specifications

DTi Part Number	Structure	Thickness		Width		Length		Contact Resistivity (Ω/sq.)	Adhesive Strength (gf/25mm)
		inches	mm	inches	mm	feet	m		
SMTAL007		0.0028	0.070	39.37	1000	164	50	≤0.10	≥800
SMTAL005		0.0022	0.055	39.37	1000	164	50	≤0.05	≥600
SMTAL010N		0.0039	0.100	19.69	500	164	50	-	≥1000
SMTALP007N-PET		0.0028	0.070	39.37	1000	164	50	-	≥1800
SMTCU007		0.0028	0.0700	25.59	650	82	25	≤0.10	≥900
SMTCU0075N		0.0030	0.075	25.59	650	82	25	-	≥1000

Double Sided Tape Specifications

DTi Part Number	Structure	Thickness		Width		Length		Contact Resistivity (Ω/sq.)	Adhesive Strength (gf/25mm)
		inches	mm	inches	mm	feet	m		
DMTAL005		0.0020	0.050	19.69	500	164	50	≤0.10	≥500
DMTAL009		0.0035	0.090	19.69	500	164	50	≤0.10	≥900
DMTAL009F		0.0035	0.090	19.69	500	164	50	≤0.20	≥850
DMTCU010		0.0039	0.100	25.59	650	82	25	≤0.10	≥900

Ordering Examples



SMTAL005-210-300

DTi Serial Number _____

Metal Foil Type: Aluminum _____

Thickness: 0.05 mm _____

Sheet Width: 210 mm _____

Sheet Length: 300 mm _____



DMTCU010-100-15m

DTi Serial Number _____

Metal Foil Type: Copper _____

Thickness: 0.10 mm _____

Roll Width: 100 mm _____

Roll Length: 15 m _____

Custom layer configurations available. Contact Customer Service for information and samples.

Shield-Fast™

S Series Stamped Finger Gaskets

S Series Stamped Finger Gaskets combine high levels of EMI effectiveness with finger contact and low closure force properties. Beryllium Copper (BeCu C17200 alloy) offers high performance EMI shielding qualities over a broad frequency range. S Series Gaskets can be plated with tin or gold. Strips can be soft soldered or resistance welded, edge or slot mounted, use a track and rivet system, or come with pressure sensitive adhesive.



Features and Benefits:

- High tensile strength
- Excellent anti-corrosion properties
- Superb electrical conductivity
- Shielding Effectiveness:
Min. 90dB from 1MHz to 1GHz
- Contact Resistance: Max. 0.05Ω

Applications:

- Chassis covers
- Front panels
- Back planes
- Plug-in units



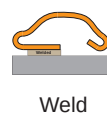
Physical Properties	S Series BeCu
Tensile Strength	180 ksi Min.
Yield Strength	155 ksi Min.
Hardness	Rockwell C36 ~ C43
Temperature Range	-30°C ~ 105°C
Elongation in 2 inches	48%

Chemical Composition	
Be	1.8 ~ 2.0%
Co + Ni	> 0.2%
Co + Ni + Fe	≤ 0.6%
Pb	≤ 0.02%
Cu	Balance

Finish Plating	Recommended Mating and Mounting Surface
Cu	Brass, Cu, Ni-Cu Alloy, Monel, Stainless Steel, Ag
Ni	Brass, Carbon Steel, Cu, Fe, Stainless Steel, Sn
Sn	Al, Al Alloy, Be, Carbon Steel, Ni, Sn, Zn



Attachment Options:



Available in standard or custom design configurations

Conversion Charts

Fraction Conversion Chart

Fraction of an inch	Decimal of an inch	Millimeters	Fraction of an inch	Decimal of an inch	Millimeters
1/32	0.031	0.794	17/32	0.531	13.494
1/16	0.063	1.588	9/16	0.563	14.288
3/32	0.094	2.381	19/32	0.594	15.081
1/8	0.125	3.175	5/8	0.625	15.875
5/32	0.156	3.969	21/32	0.656	16.669
3/16	0.188	4.763	11/16	0.688	17.463
7/32	0.219	5.556	23/32	0.719	18.256
1/4	0.250	6.350	3/4	0.750	19.050
9/32	0.281	7.144	25/32	0.781	19.844
5/16	0.313	7.938	13/16	0.813	20.638
11/32	0.344	8.731	27/32	0.844	21.431
3/8	0.375	9.525	7/8	0.875	22.225
13/32	0.406	10.319	29/32	0.906	23.019
7/16	0.438	11.113	15/16	0.938	23.813
15/32	0.469	11.906	31/32	0.969	24.606
1/2	0.500	12.700	1	1.000	25.400

Length

$$1 \text{ in} = 25.4 \text{ mm} = 2.54 \text{ cm}$$

$$1 \text{ ft} = 30.48 \text{ cm} = 0.3048 \text{ m}$$

Area

$$1 \text{ in}^2 = 6.4516 \text{ cm}^2$$

$$1 \text{ ft}^2 = 0.0929 \text{ m}^2$$

Volume

$$1 \text{ in}^3 = 16.387 \text{ cm}^3$$

$$1 \text{ ft}^3 = 0.0283 \text{ m}^3$$

$$1 \text{ fluid oz} = 29.574 \text{ ml}$$

$$1 \text{ gal} = 3.7854 \text{ l}$$

Weight

$$1 \text{ oz} = 28.35 \text{ g}$$

$$1 \text{ lb} = 0.4536 \text{ kg} = 453.6 \text{ g}$$

Sheet Metal Gage Chart

Gage	Sheet Steel	Stainless Steel	Gage	Sheet Steel	Stainless Steel
24	0.024	0.025	12	0.105	0.109
23	0.027	0.028	11	0.120	0.125
22	0.030	0.031	10	0.135	0.141
21	0.033	0.034	9	0.150	0.156
20	0.036	0.038	8	0.164	0.172
19	0.042	0.044	7	0.179	0.188
18	0.048	0.050	6	0.194	0.203
17	0.054	0.056	5	0.209	0.219
16	0.060	0.063	4	0.224	0.234
15	0.067	0.070	3	0.239	0.250
14	0.075	0.078	2	-	0.266
13	0.090	0.094	1	-	0.281

Temperature

$$^{\circ}\text{F} = \frac{9}{5}^{\circ}\text{C} + 32$$

$$^{\circ}\text{C} = \frac{5}{9}(^{\circ}\text{F} - 32)$$



This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

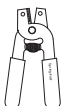
Date: _____





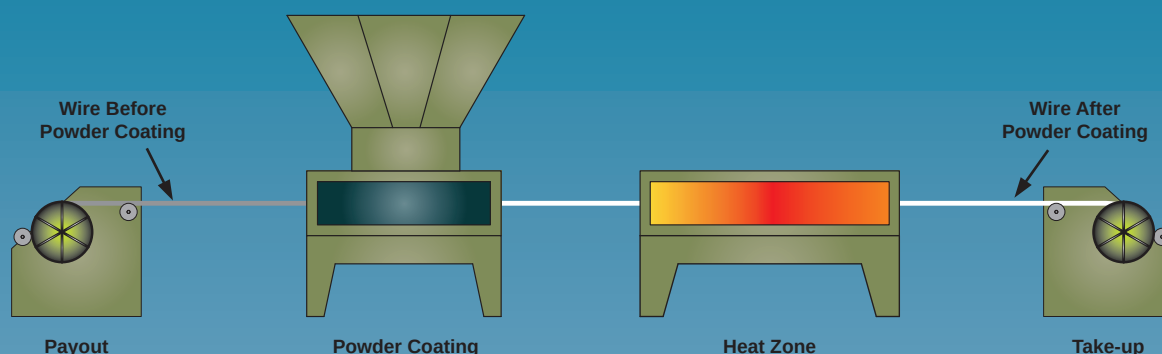
A full-page sheet of white graph paper featuring a uniform grid of thin, light gray horizontal and vertical lines. The grid covers the entire area of the page, creating a series of small squares suitable for technical drawing or mathematics.

Date: _____



For three decades, Device Technologies has been powder coating linear (reel-to-reel) substrates for its own Spring-Fast® line of wire protection grommet edging. The powder coatings work so well for us, we've decided to offer linear powder coating services to other industrial users.

Our powder coating method is a unique, reel-to-reel process. It applies thermoplastic resins such as nylon and polyethylene, or thermoset resins such as polyester and epoxy to linear metallic substrates such as wire, cable, stampings, or steel strip. The coating can be applied to the entire surface, or selectively to part of the surface creating functional and/or decorative finishes.



Capabilities and Features of Our Powder Coating Service

The near 100% transfer efficiency rate of Device Technologies' process delivers a fast and efficient application of a smooth, protective coating to a variety of wire, cable, stampings and metal strip. Functional finishes include end products that require durable surface protection for electrical insulation or corrosion resistance. Decorative finishes are also durable and can be used to create virtually any color as well as special effects.



Selectively Coated

- Thermoset and thermoplastic resins
- Specialty electrical insulation and corrosion resistant coatings
- Decorative coatings
- Flexible coatings
- Full and selective coating
- Depositions from light dusting to heavier builds

For more information and to see a video demonstration, go to:

www.devicetech.com/powder



Variety of Colors



Fully Coated



Selectively Coated Stamping

LINEAR REEL-TO-REEL POWDER COATING

- Thermoset and Thermoplastic Resins
- Full and Selective Coating

DUAL & CROSS HEAD EXTRUSIONS

- Thermoset and Thermoplastic Materials
- Standard & Custom Profiles

STAMPING

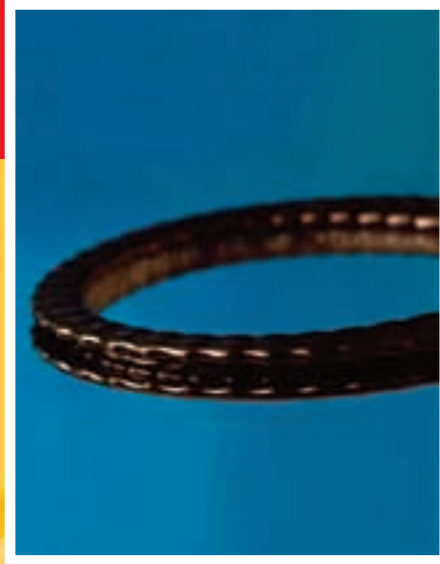
PLASTIC MOLDING

PRECUT LENGTHS

ASSEMBLY AND KITS



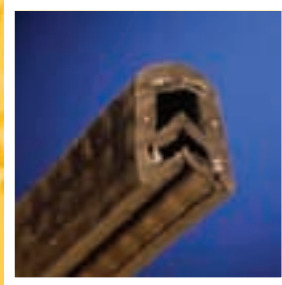
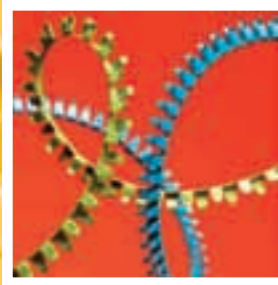
We at Device Technologies collaborate with our customers to develop new products and provide value engineering solutions from concept and design through manufacturing, verification, and validation in accordance to our AS and ISO quality process standards. Our solutions are developed to perform and provide a particular function or set of functions effectively and reliably and to be manufactured economically for our customers. Our collaborative solutions include, but are not limited to, wire abrasion protection, cable management, enclosure sealing and EMI / RFI shielding.



Device Technologies, Inc.

www.devicetech.com

For information and free samples, please
contact customer service at +1(508) 229-2000, ext. 130,
or email to customerservice@devicetech.com.



ISO 9001: AS9100 Certified ■ DFARS Compliant ■ Cage Code 0HES0

DTi device
technologies, inc.

